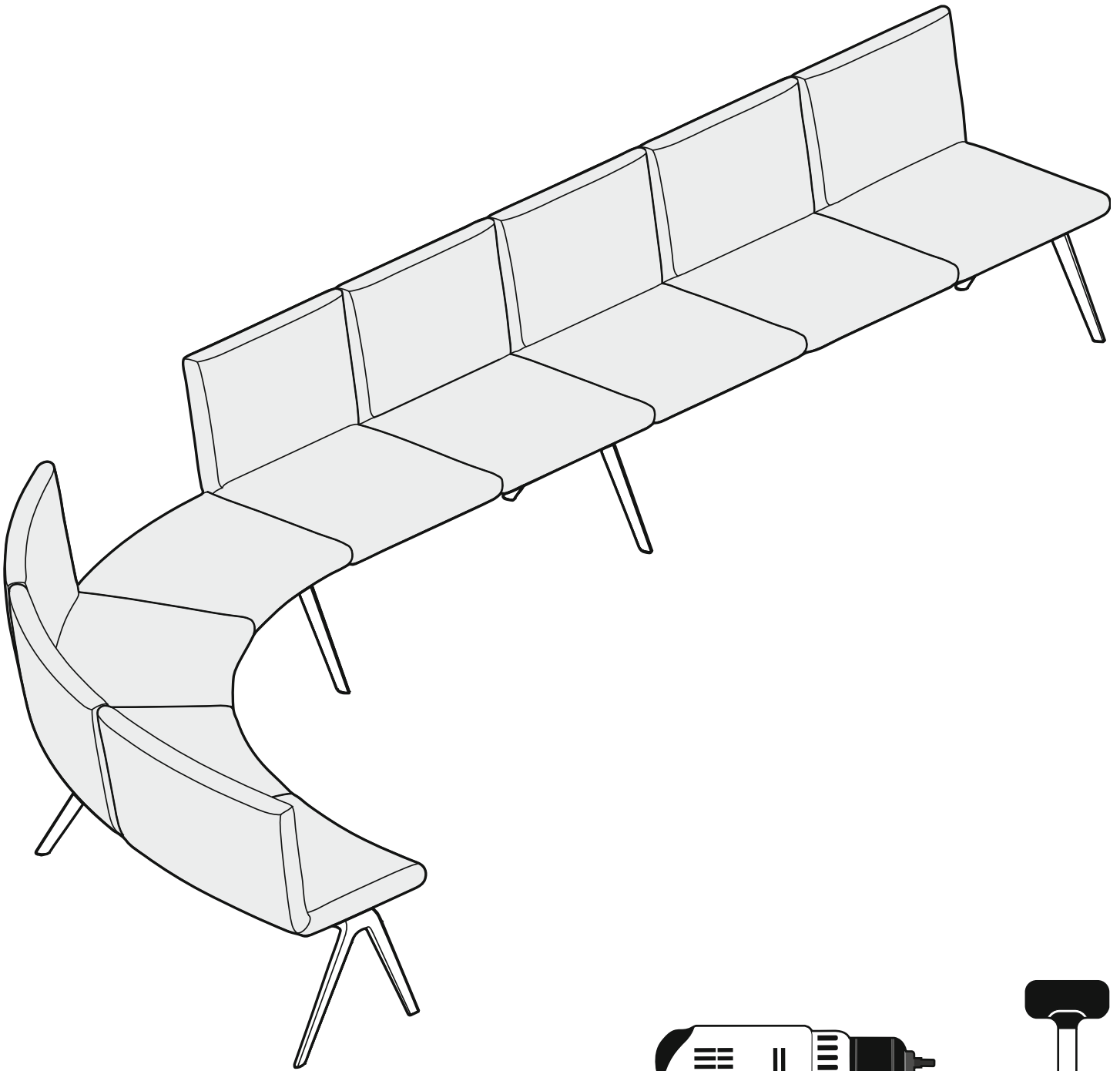


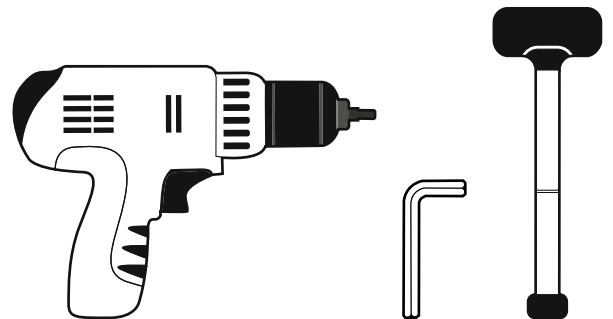
brunner ::



A-Bench

Assembly instructions

Design: jehs+laub





**Thank you for buying a quality Brunner product from the A-Collection.**

**This modular system with eight upholstery elements can be combined in many different ways to create stunning configurations. There is no end of extra equipment options to add to the versatile applications, including matching tablets in the place of an upholstery element, a pivoted writing tablet and an electrification box.**

**And yet the A-Bench is pared down to the essentials even when it comes to the assembly process. Just grab a power screwdriver, some Allen keys and a rubber hammer and you'll be all set to install each of the individual components. As you will soon see, the steps just need to be repeated over and over again. You will get the hang of it in no time!**

**We hope you manage to get your very own A-Bench configuration set up in no time.  
Enjoy your quality Brunner product!**

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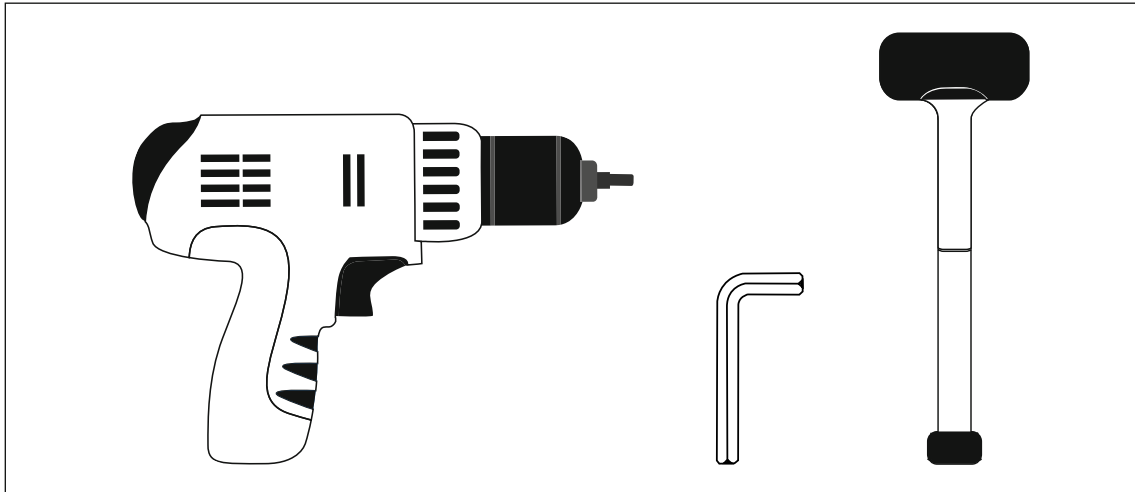
# NOTES FOR ASSEMBLY

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## General notes for setup

The assembly instructions provide general guidelines for assembling your A-bench.

- The described workflows are to be observed for all designs.
- The assembly tools suggested are simply recommendations from Brunner GmbH.
- Only the materials supplied may be used for assembly.
- Brunner GmbH accepts no liability for damage caused during assembly.

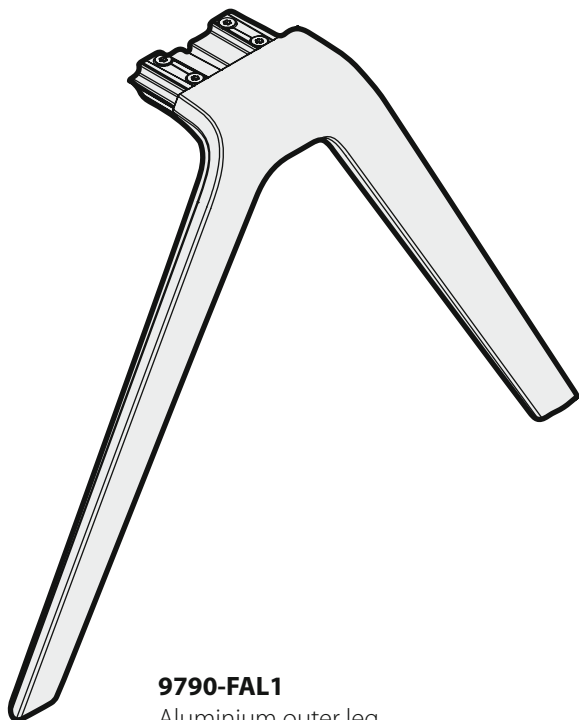


## Assembly tools for the A-bench

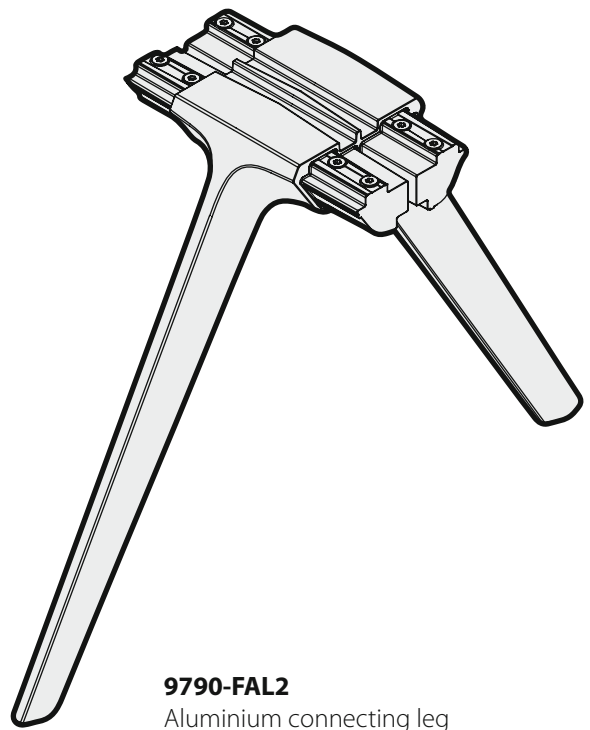
- Power screwdriver bits: Torx T30, AW20
- Allen key size: 5
- Rubber hammer

## OVERVIEW OF COMPONENTS – LEGS

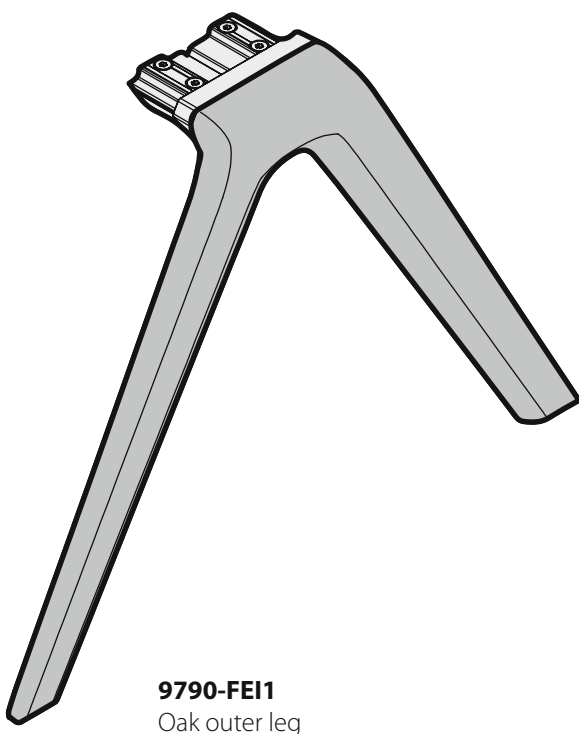
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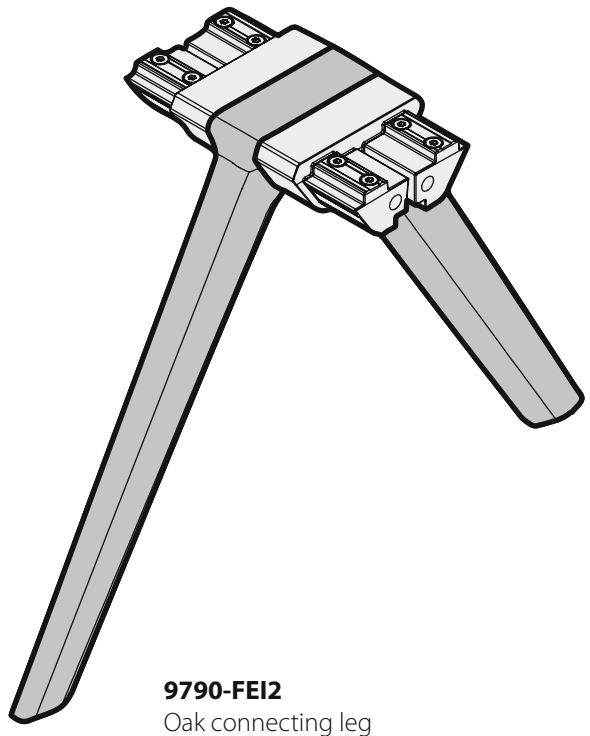
**9790-FAL1**  
Aluminium outer leg



**9790-FAL2**  
Aluminium connecting leg

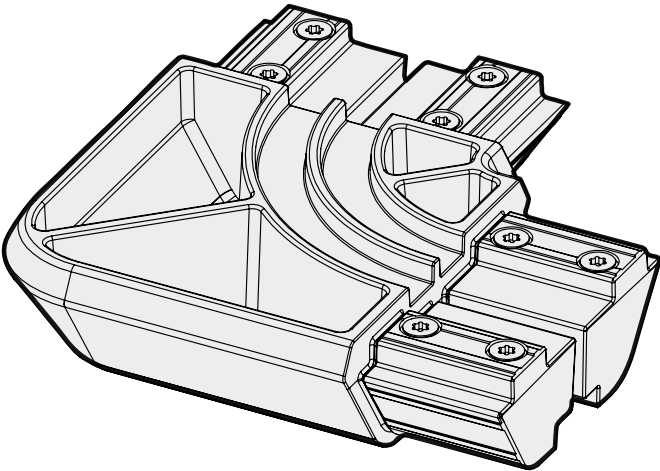


**9790-FEI1**  
Oak outer leg

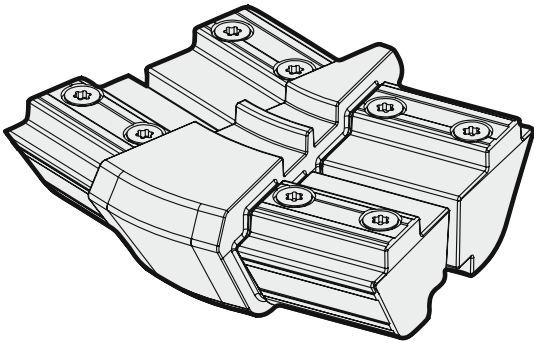


**9790-FEI2**  
Oak connecting leg

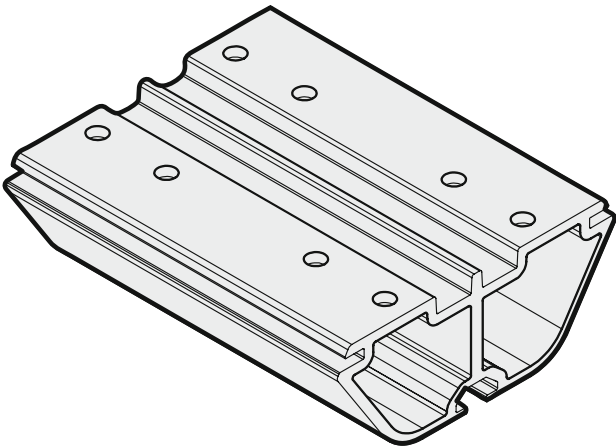
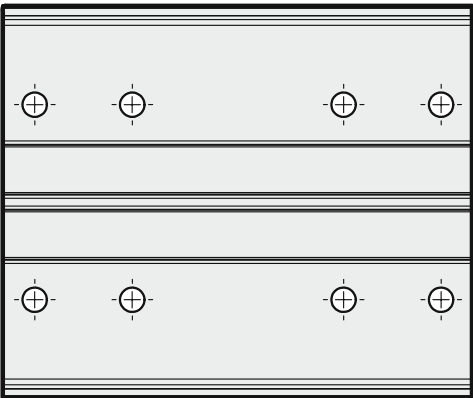
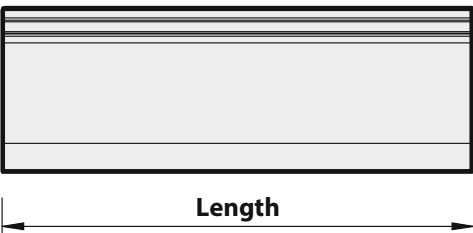
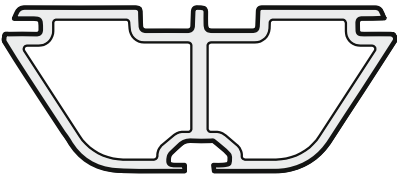
# OVERVIEW OF COMPONENTS – CONNECTORS AND BEAMS



**9790-connector 90°**  
Aluminium outer leg



**9790-connector 22.5°**  
Aluminium connecting leg

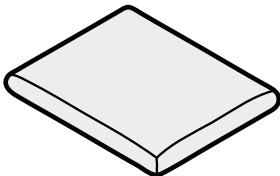


## Overview of beams

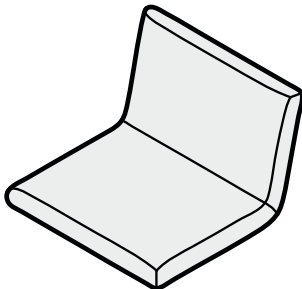
		Length (mm)
9790-TR20	Two-seater	1180
9790-TR30	Three-seater	1828
9790-TRE	90° corner	145
9790-TRR	Radius 1	273
9790-TRR	Radius 2	662

# OVERVIEW OF SEAT ELEMENTS

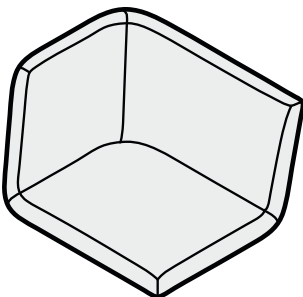
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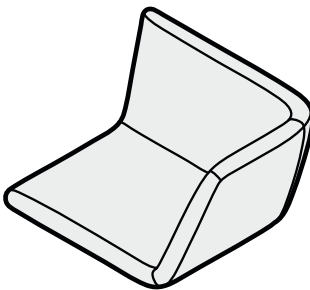
9790-KG



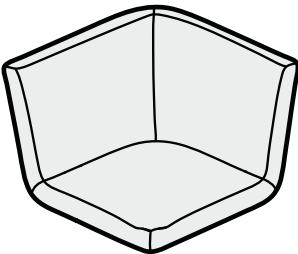
9790-SG



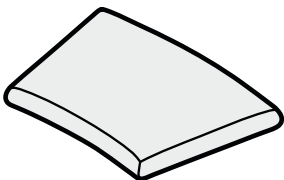
9790-SAL



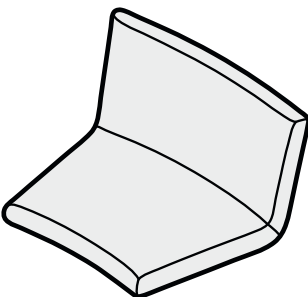
9790-SAR



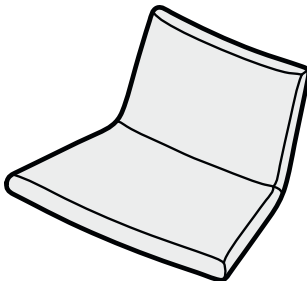
9790-SE



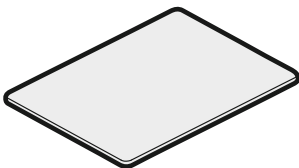
9790-KR



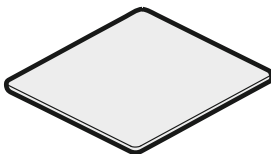
9790-SRI



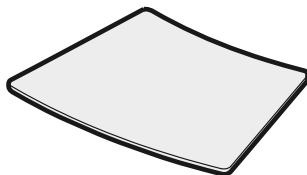
9790-SRA



9790-T01



9790-T02

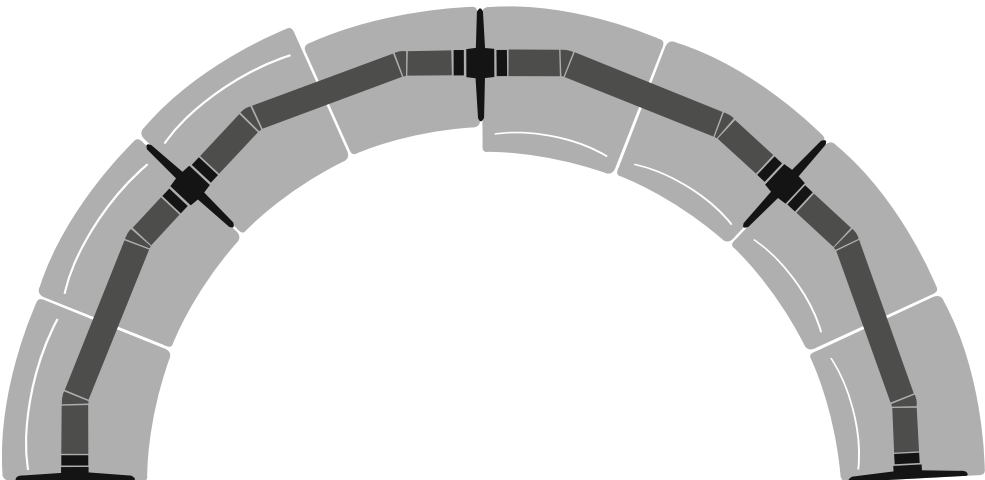
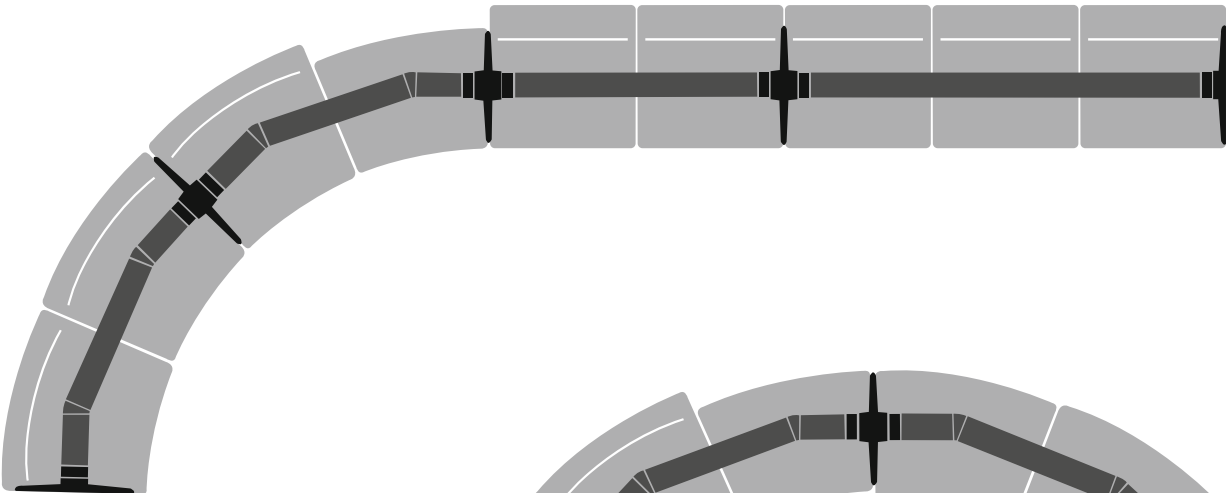
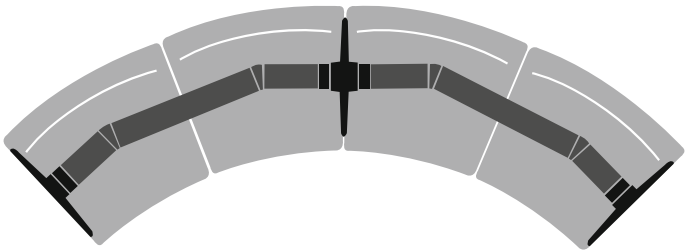
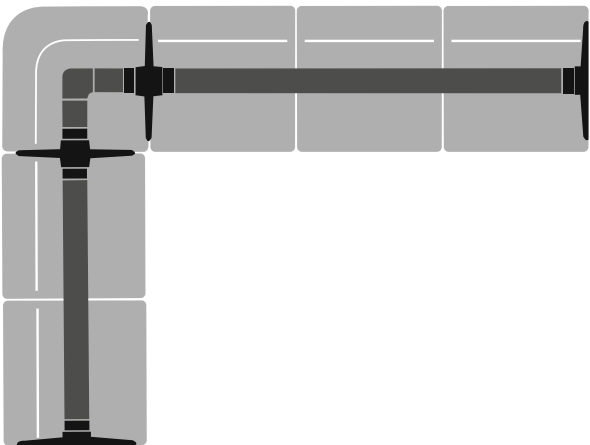


9790-T03



# OVERVIEW OF CONFIGURATIONS

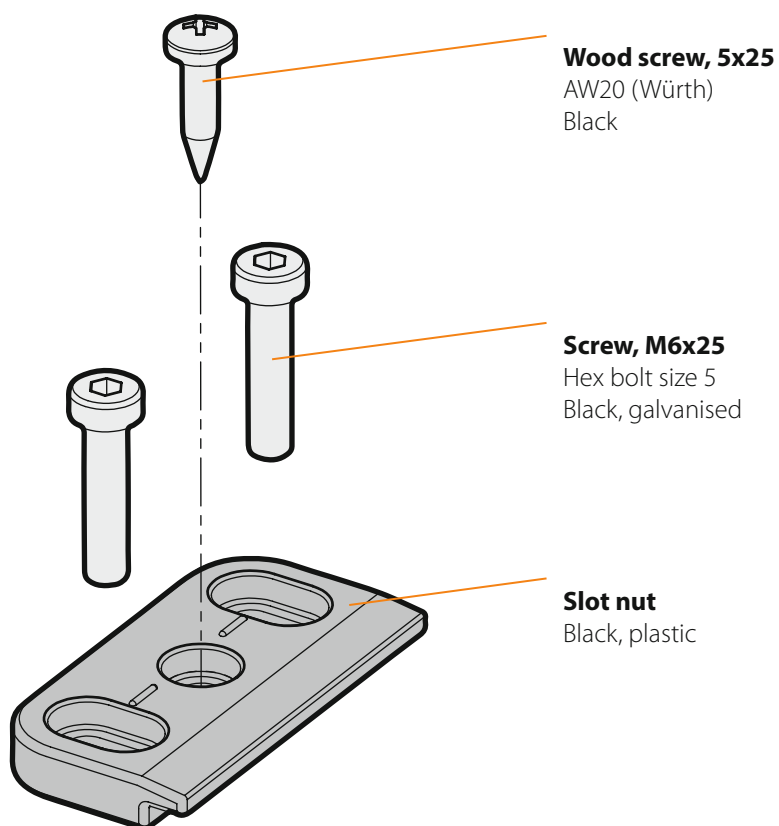
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# UPHOLSTERY ELEMENT FITTINGS

---

## Upholstery element fittings Set of four per element



# CONNECTING THE ALUMINIUM PROFILES

## Connecting the aluminium profiles to the aluminium cast parts (applies to all connections)

**1**

Connect the components together. Make sure that there are no gaps.

**2**

Unscrew the screws from the cast part.  
This will leave the cast part interlocked in the aluminium profile.

**Make sure you follow the order of the screws (1 to 4).**

Bit: Torx T30

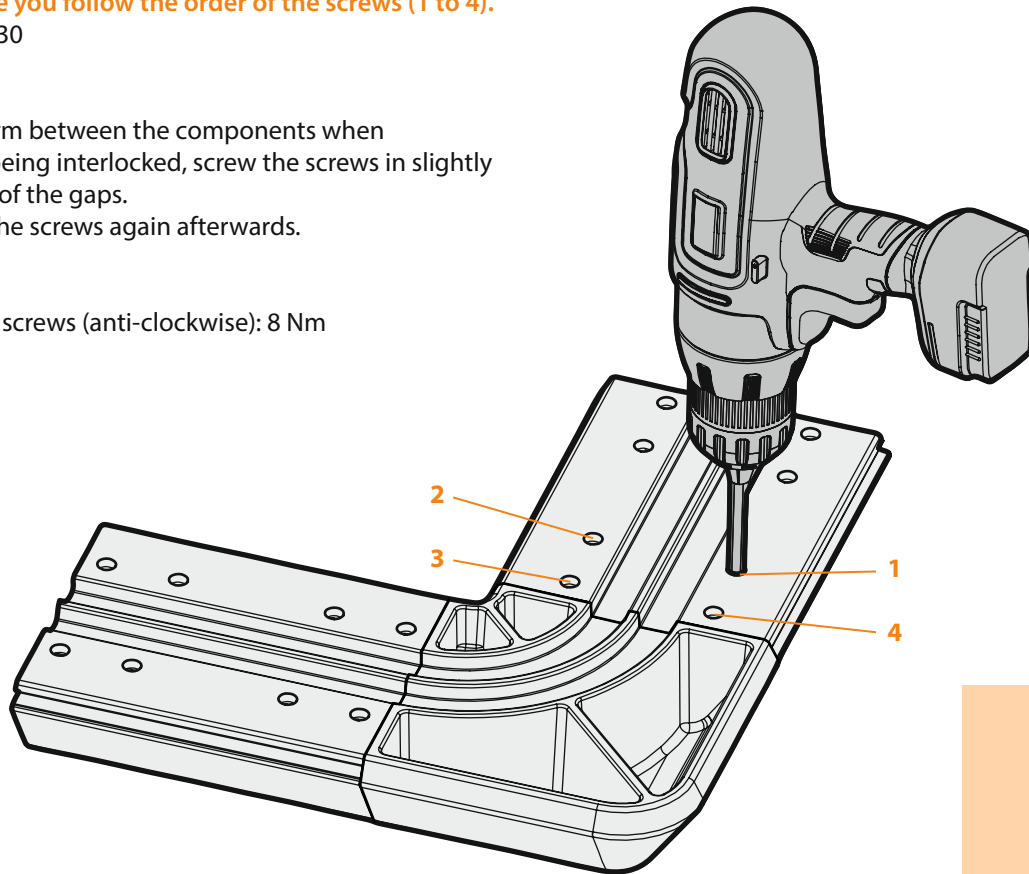
**3**

If gaps form between the components when they are being interlocked, screw the screws in slightly to get rid of the gaps.

Remove the screws again afterwards.

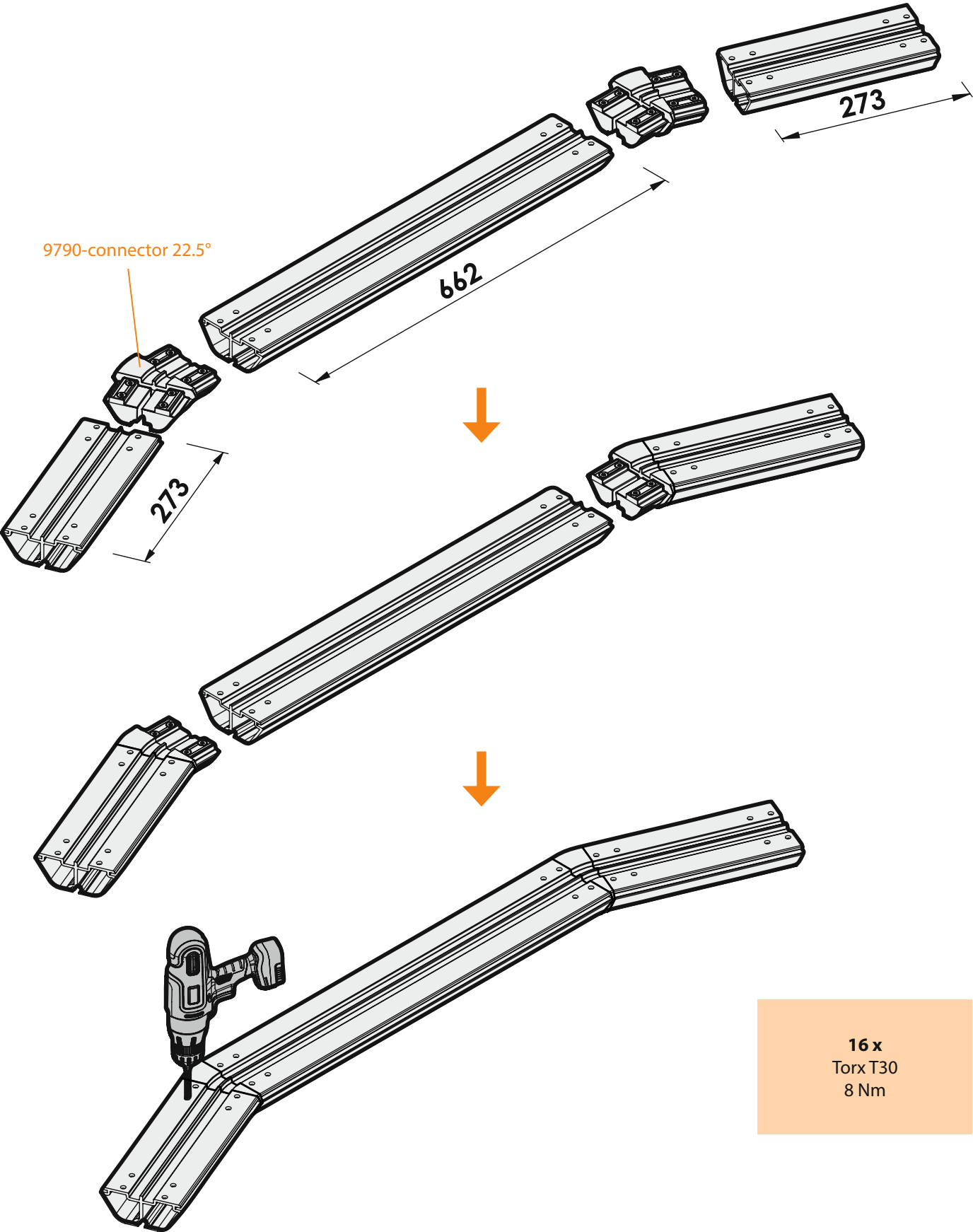
**4**

Torque of screws (anti-clockwise): 8 Nm

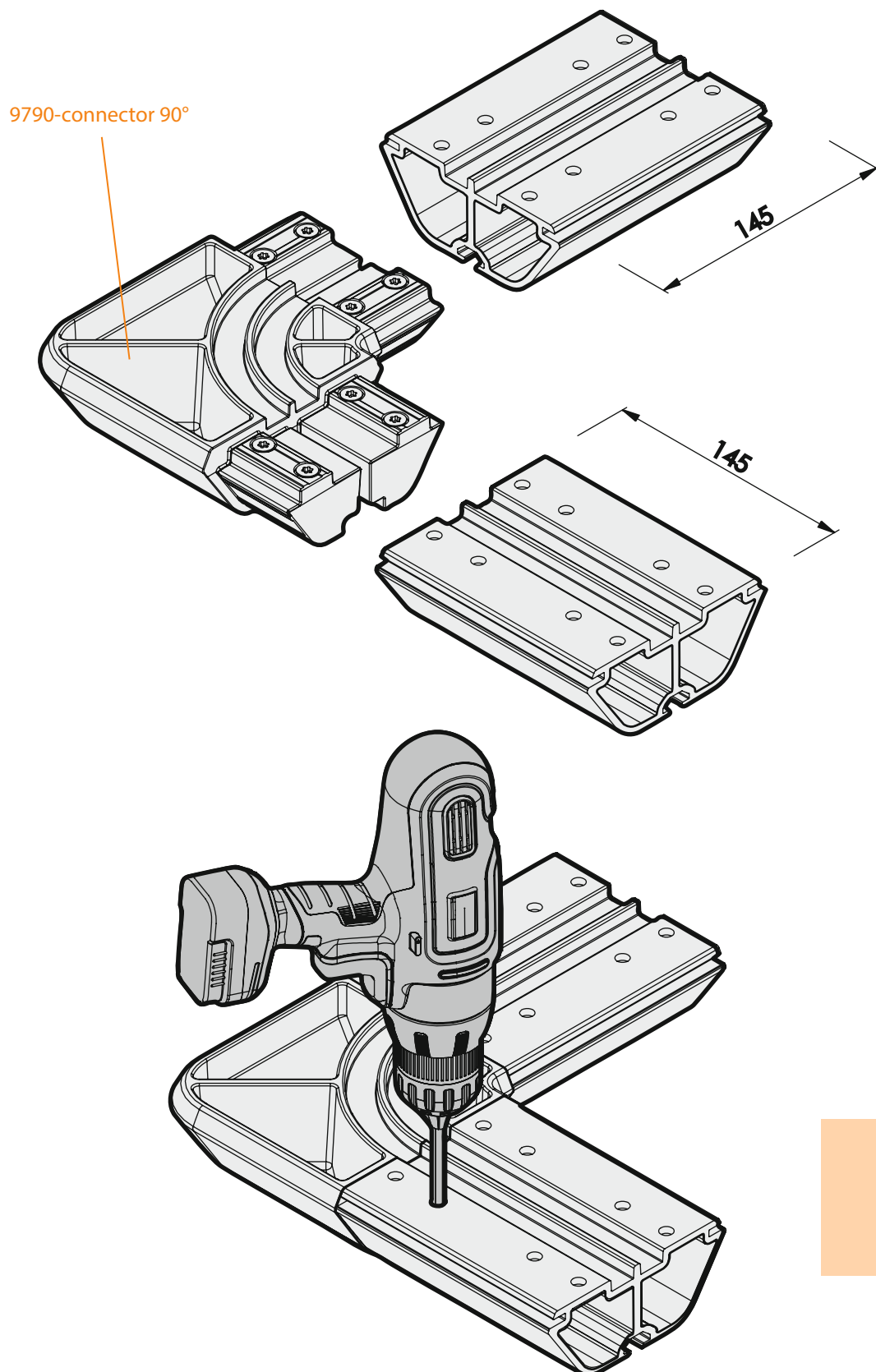


**4 x**  
Torx T30  
8 Nm

# INSTALLING THE 9790-TRR RADIUS BEAM

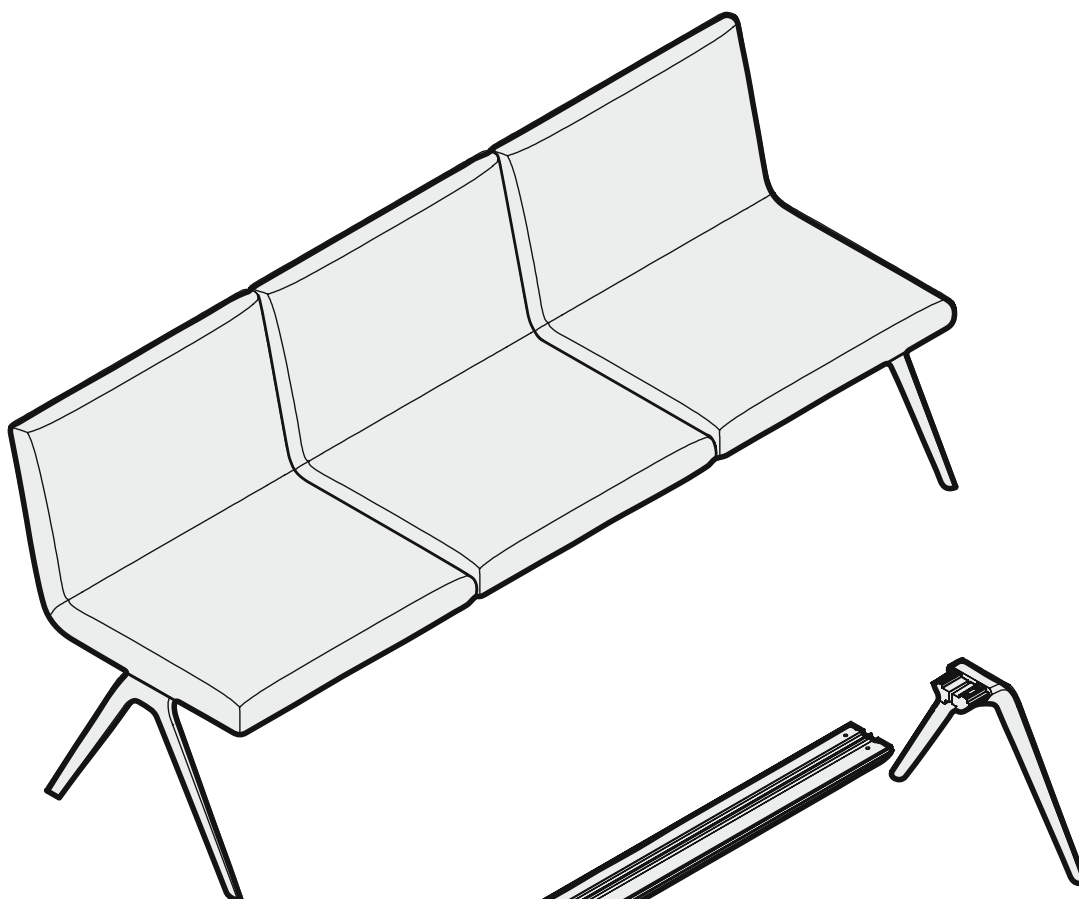


## INSTALLING THE 9790-TRE CORNER BEAM

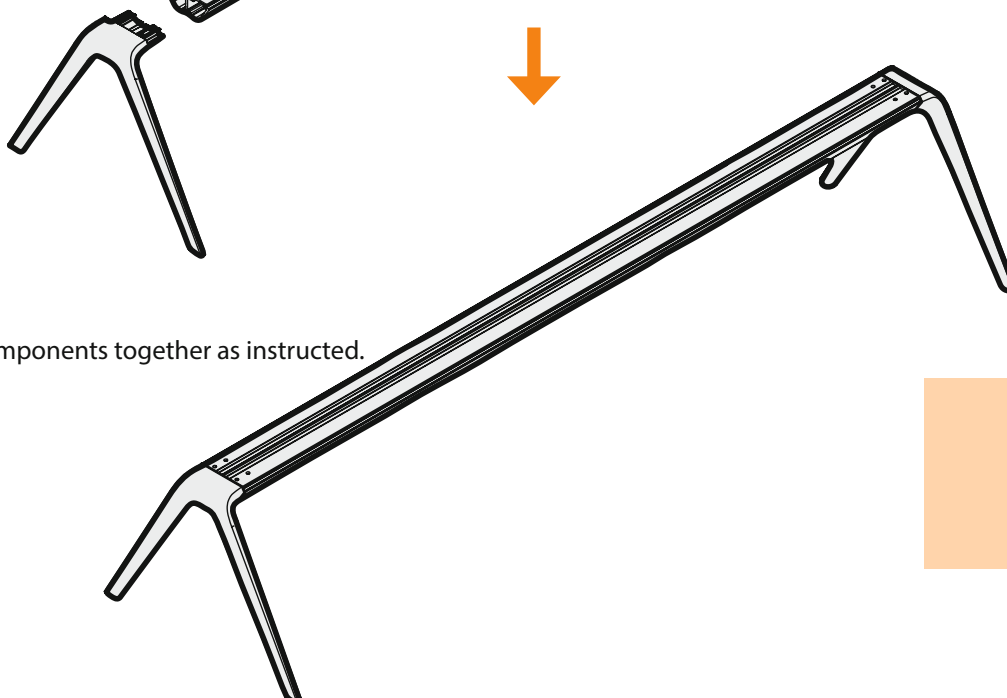


## INSTALLING THE FRAME

---



**1**  
Connect the base.

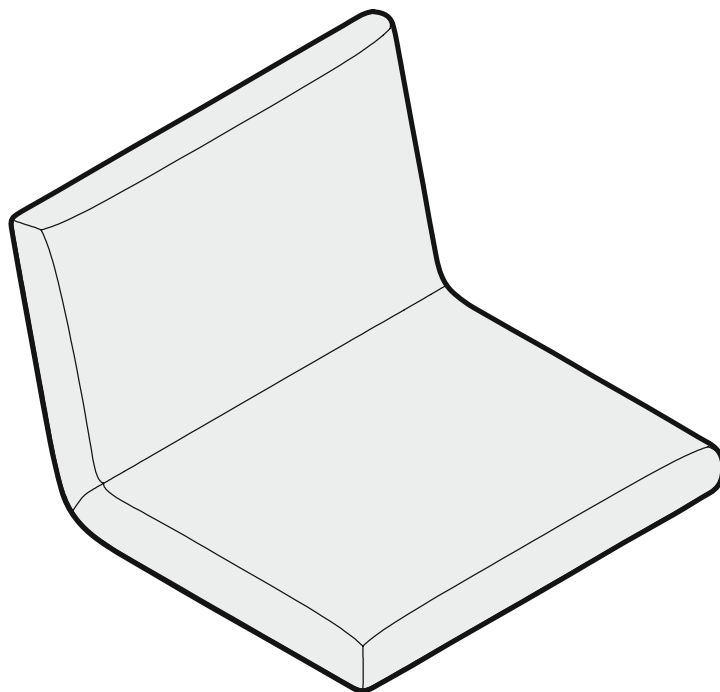


**2**  
Screw the components together as instructed.

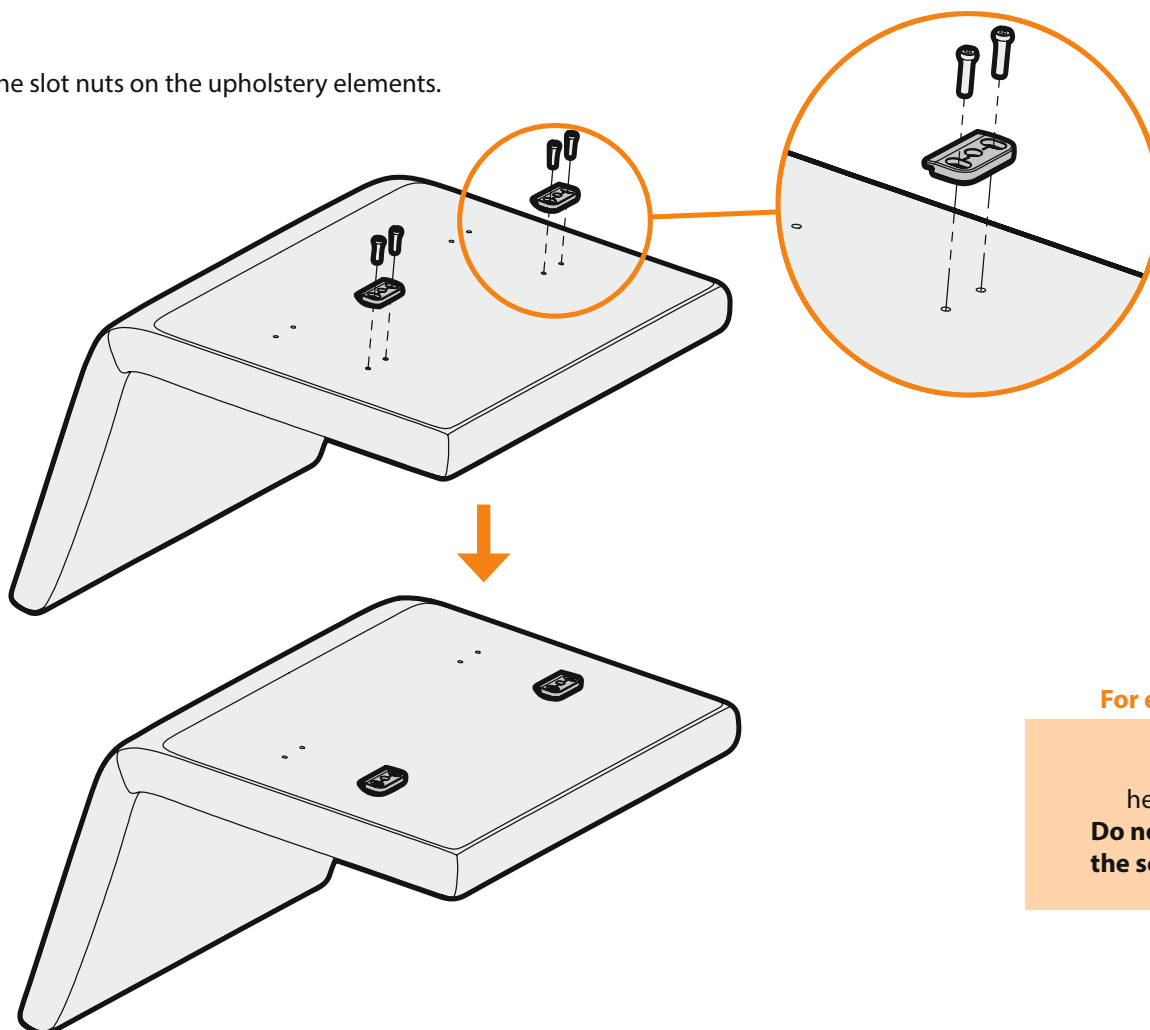
**8 x**  
Torx T30  
8 Nm

## PREPARING THE UPHOLSTERY ELEMENTS

---



- 3**  
Fit the slot nuts on the upholstery elements.



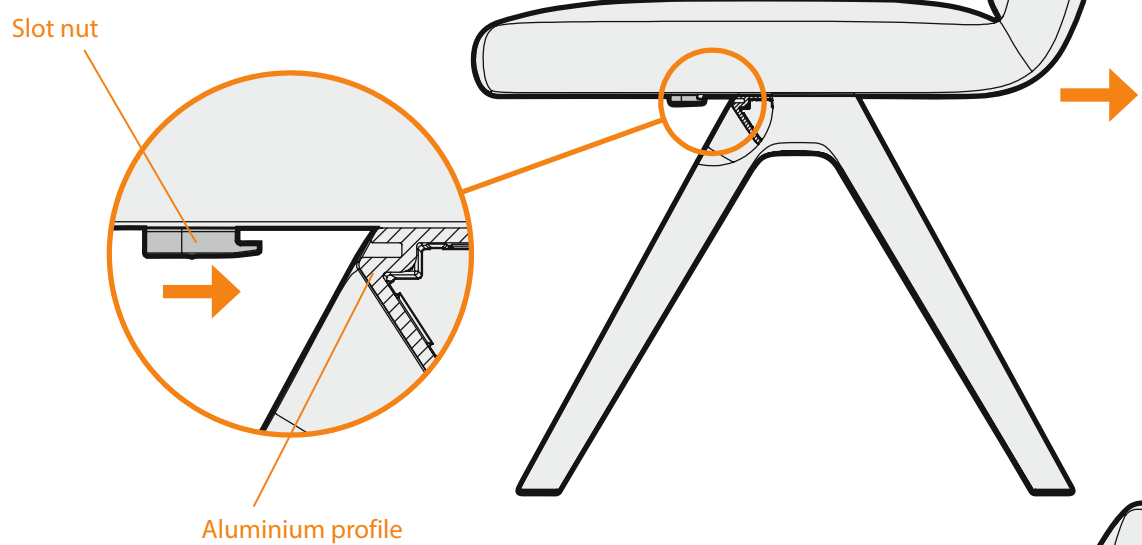
**For each seat**

**4 x**  
hex bolts  
**Do not tighten**  
the screws yet!

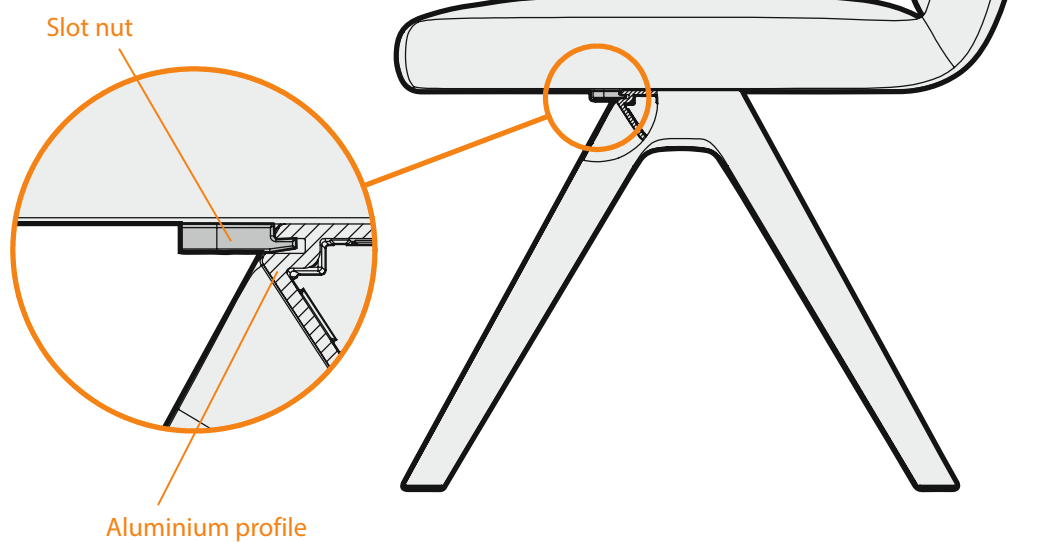
## FASTENING THE UPHOLSTERY ELEMENTS 1

---

- 4**  
Place the upholstery element at the front of the base.

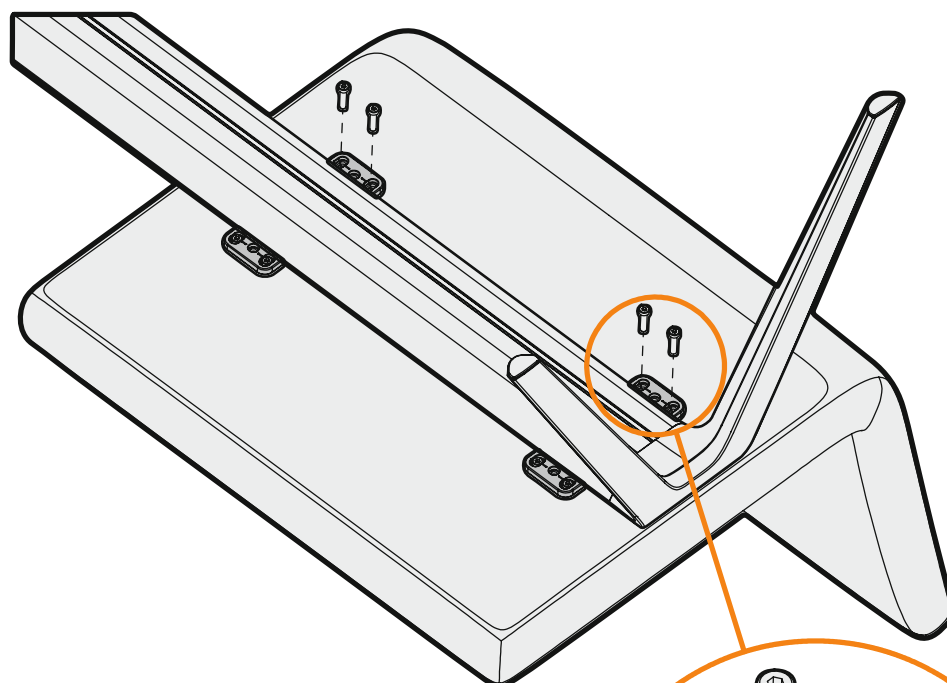


- 5**  
Push the upholstery element back.

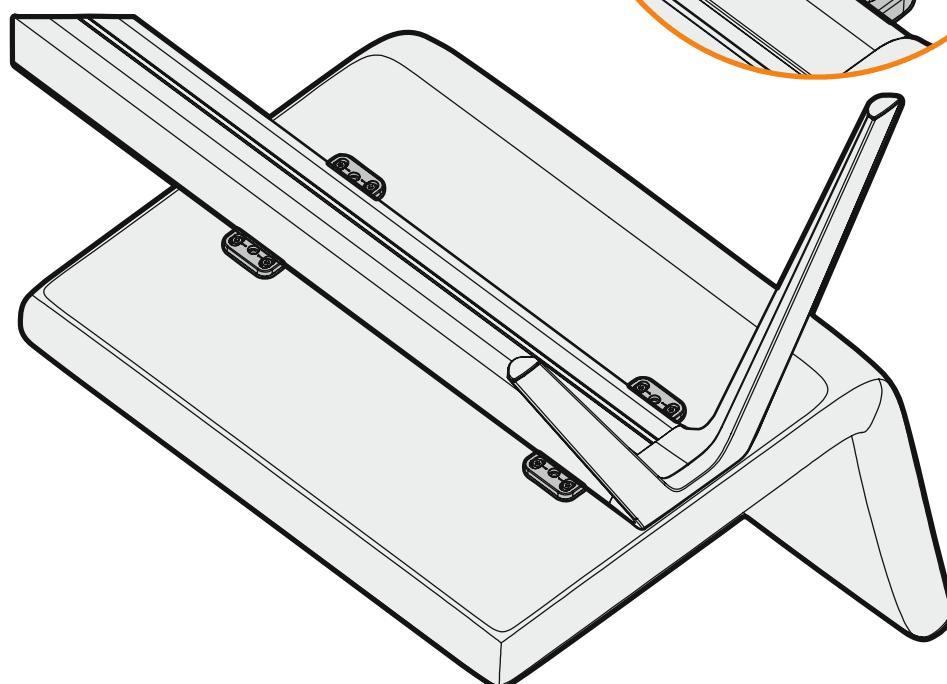
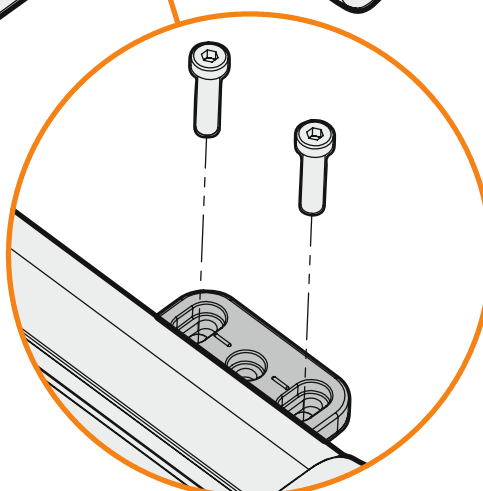




## FASTENING THE UPHOLSTERY ELEMENTS 2



**6**  
Fit the slot nuts at the back.



**For each seat**

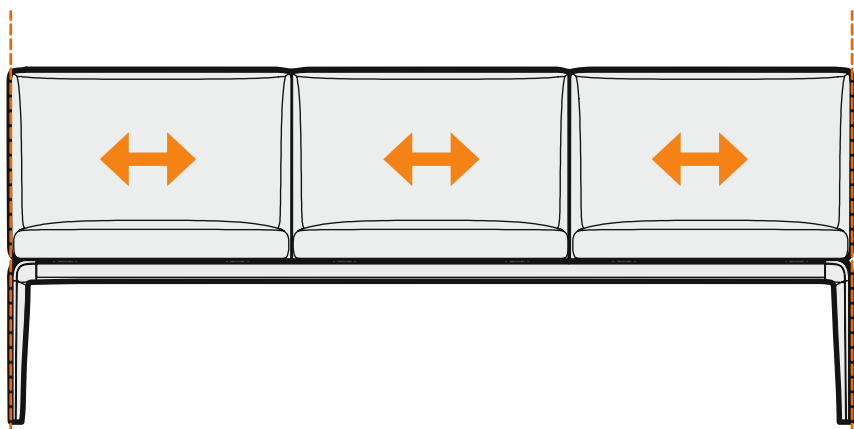
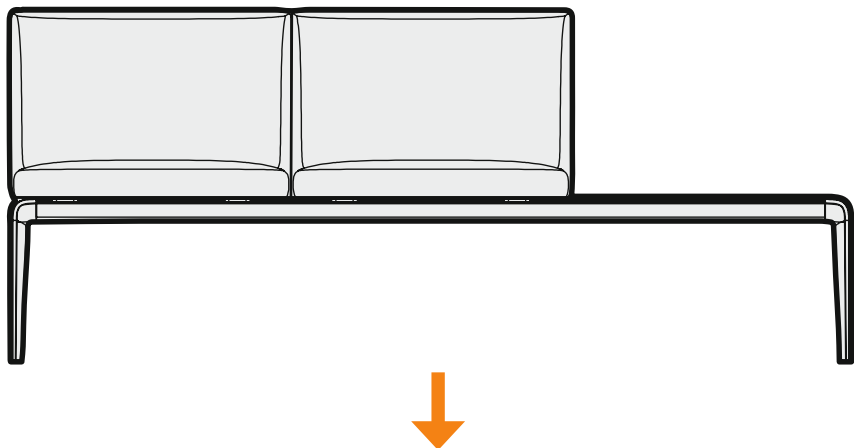
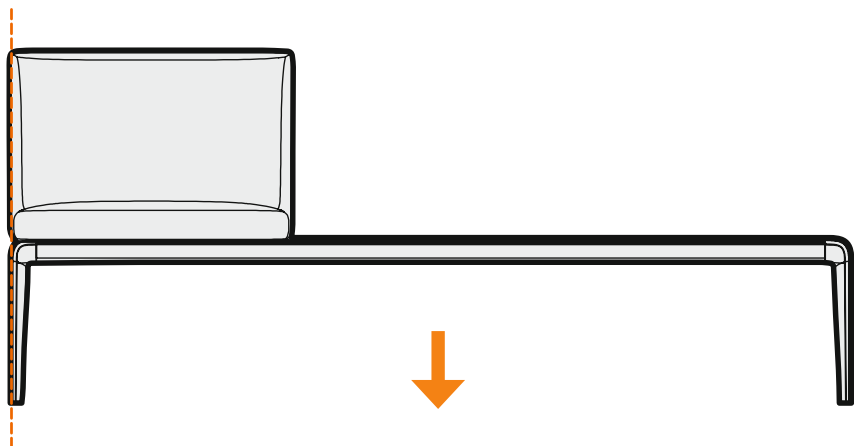
**4 x**  
hex bolts  
**Do not tighten**  
the screws yet!

## ALIGNING THE UPHOLSTERY ELEMENTS

---

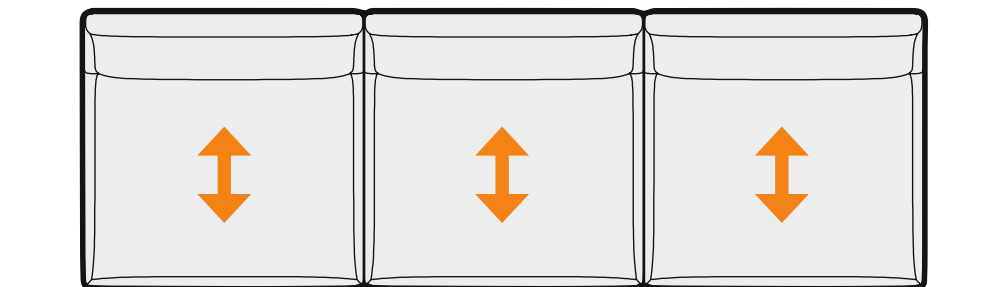
**7**

Repeat assembly steps 3 to 6 for all of the upholstery elements.

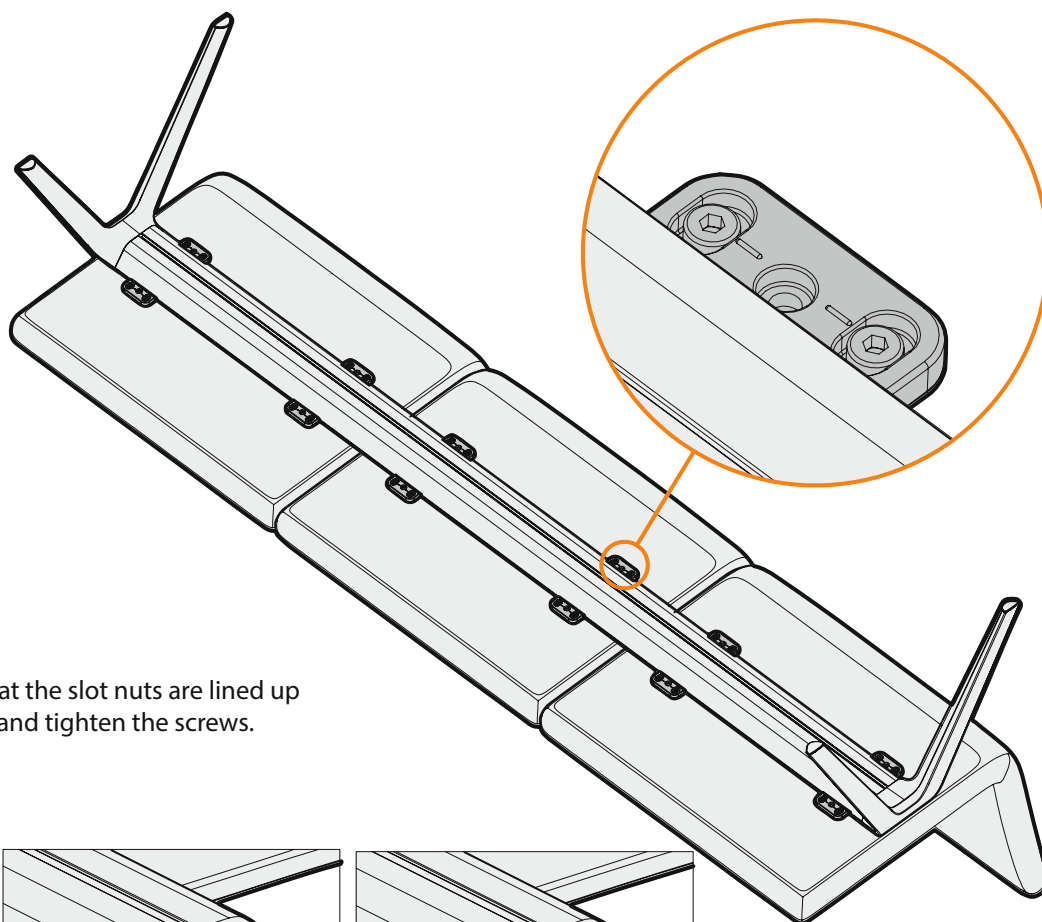


**8**

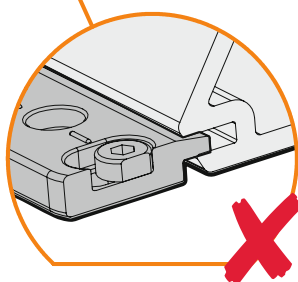
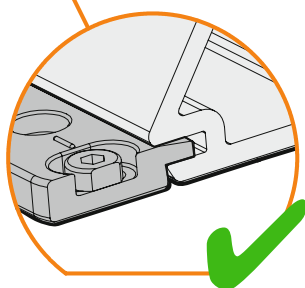
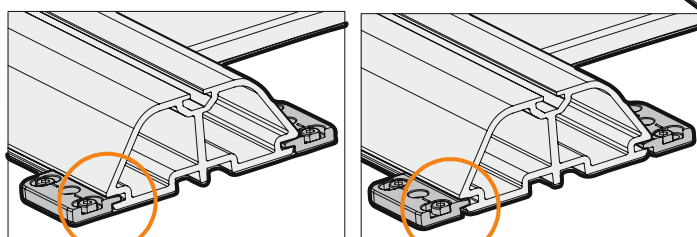
Align the upholstery elements.



## FASTENING THE UPHOLSTERY ELEMENTS



- 9  
Ensure that the slot nuts are lined up correctly and tighten the screws.



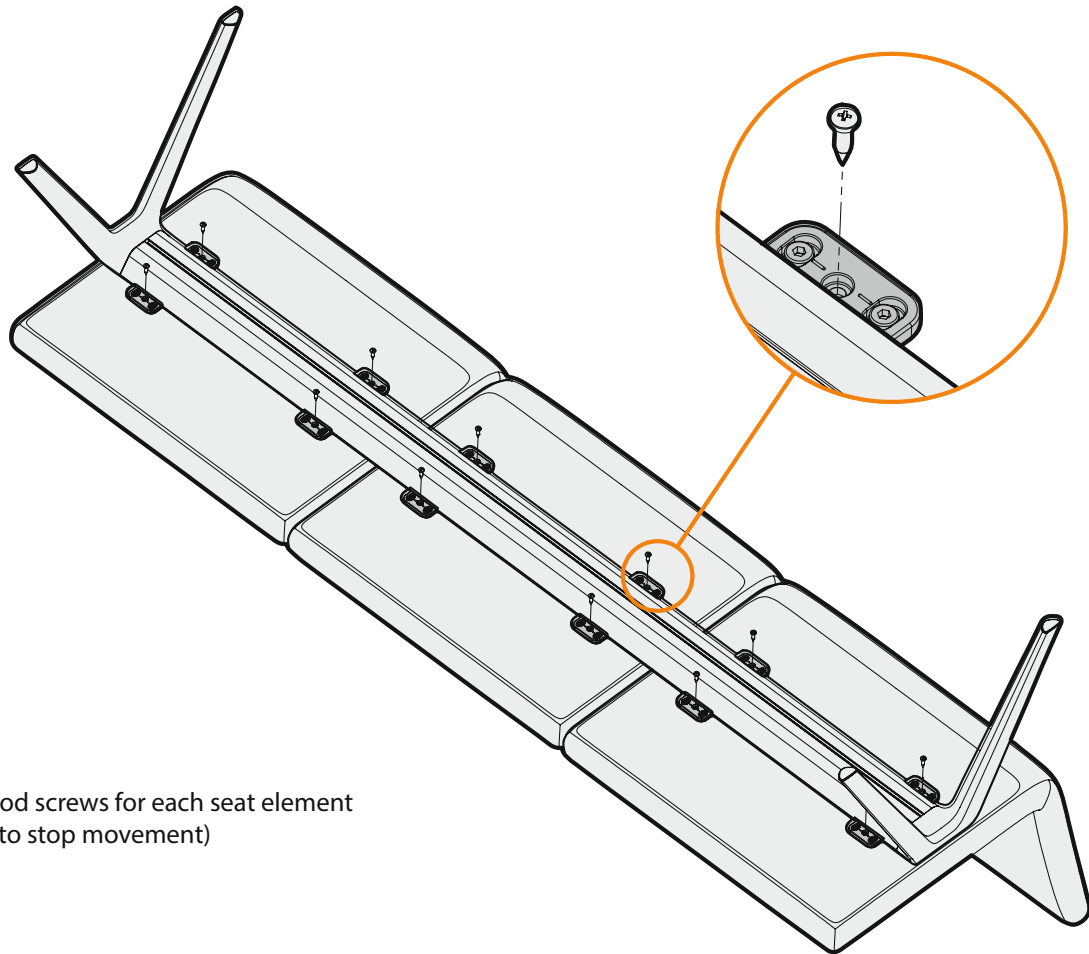
### IMPORTANT:

The slot nuts must be pushed fully into the profile before the screws are used to connect the components.

For each seat

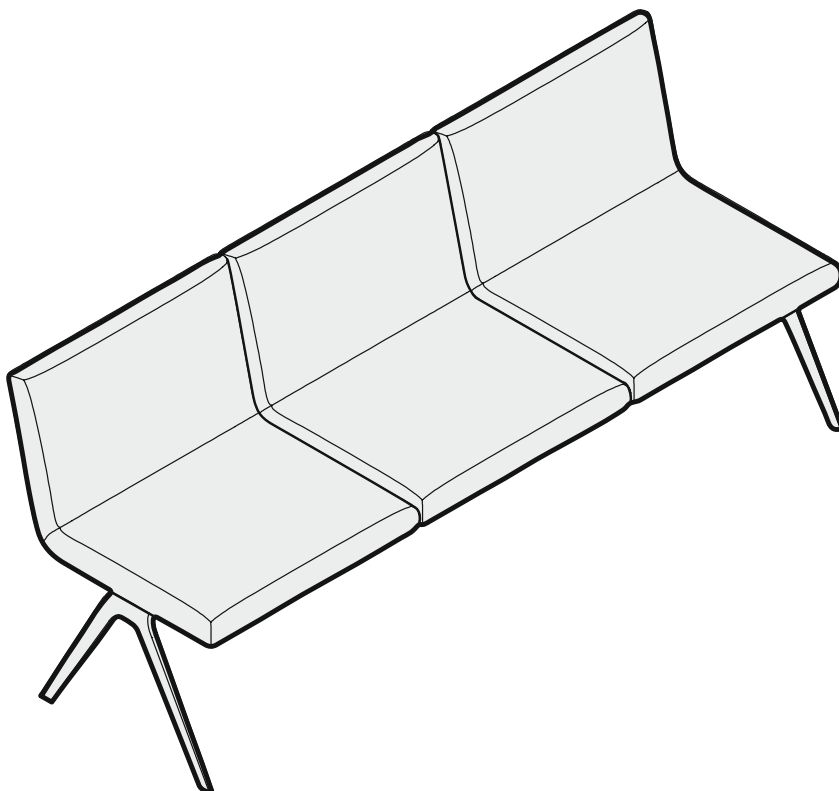
8 x  
hex bolts  
8 Nm

## FIXING THE UPHOLSTERY ELEMENTS



**10**

Use four wood screws for each seat element  
(protection to stop movement)

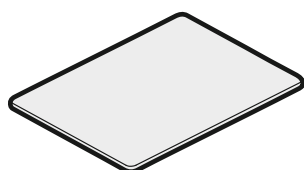


**For each seat**

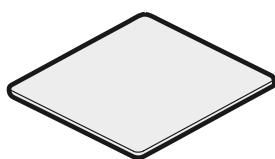
**4 x**  
AW20  
8 Nm

## INSTALLING THE TABLE TOPS

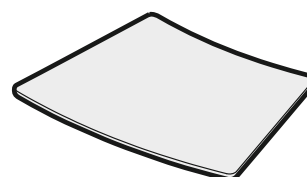
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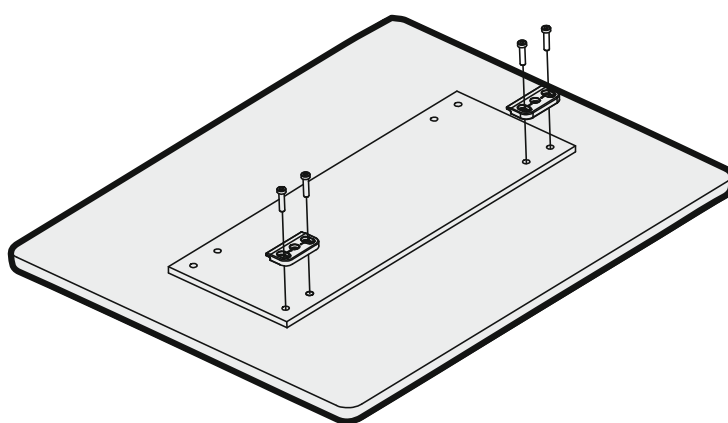
9790-T01



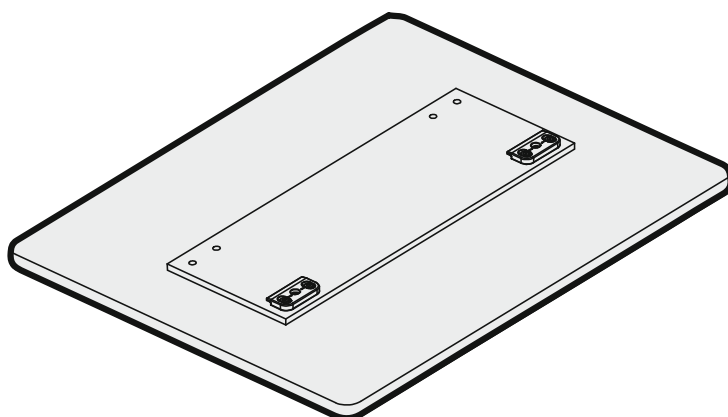
9790-T02



9790-T03



- 1**  
Fit the slot nuts on the table tops.



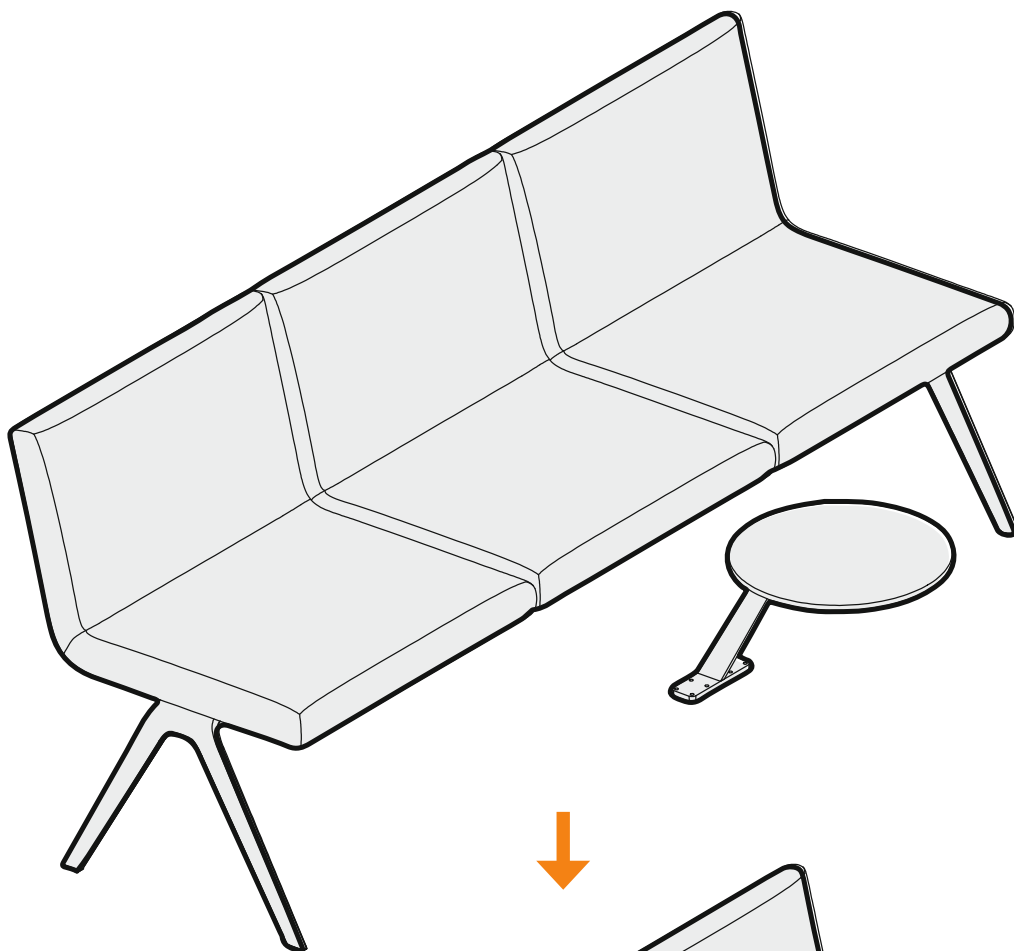
- 2**  
Follow the assembly instructions for the upholstery elements to finish installing the table tops.

**For each table**

**4 x**  
hex bolts  
**Do not tighten**  
the screws yet!

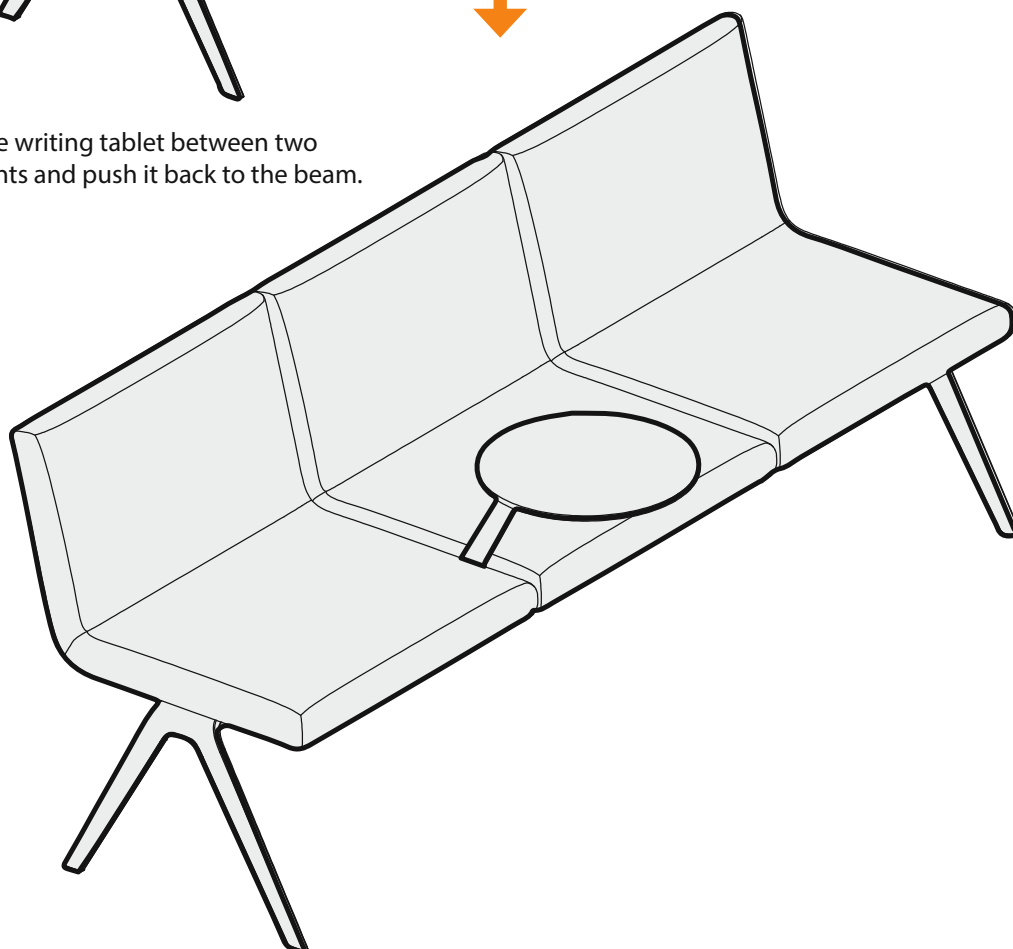
## INSTALLING THE WRITING TABLET 1

---

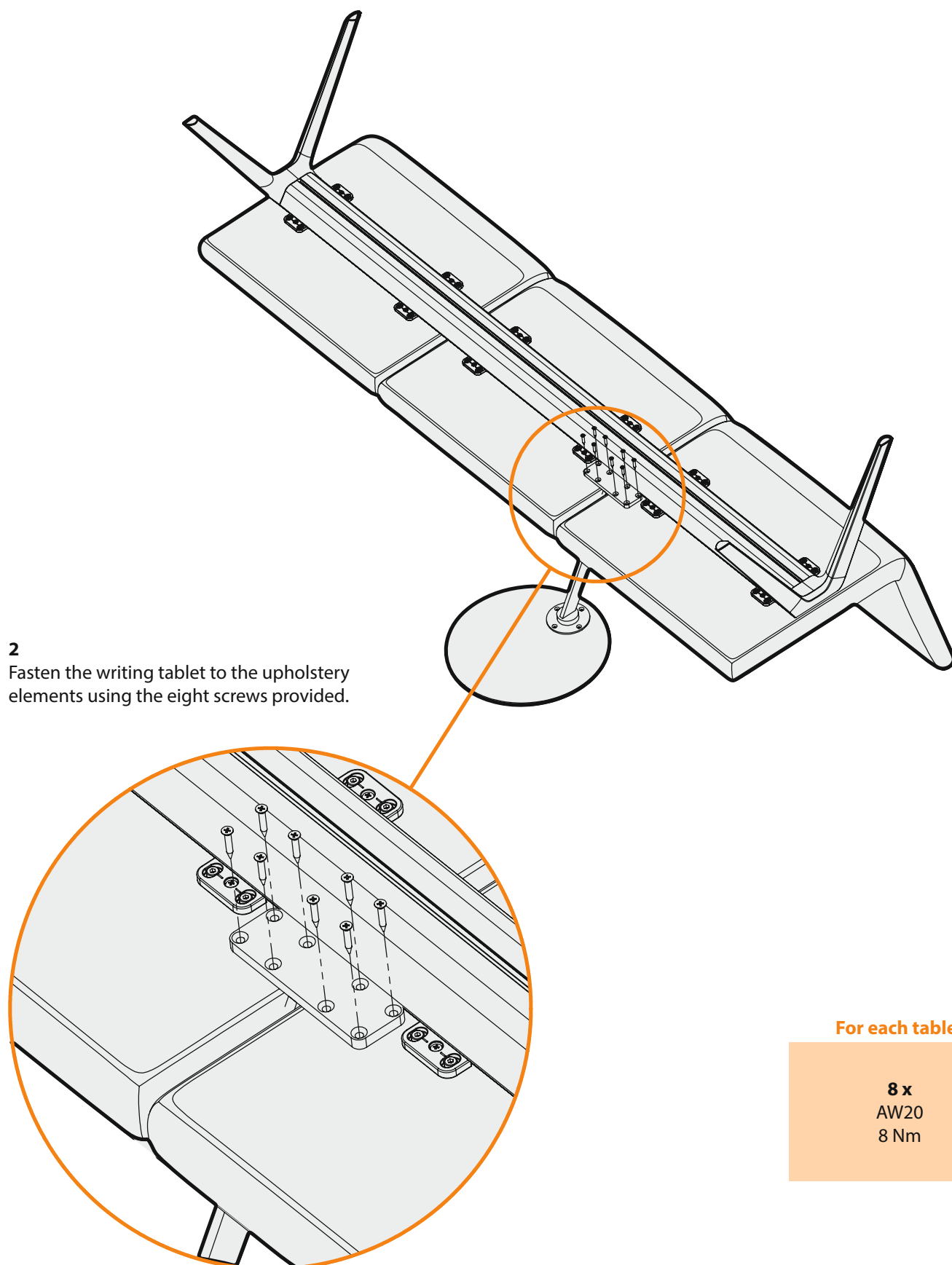


1

Carefully insert the writing tablet between two upholstery elements and push it back to the beam.



## INSTALLING THE WRITING TABLET 2

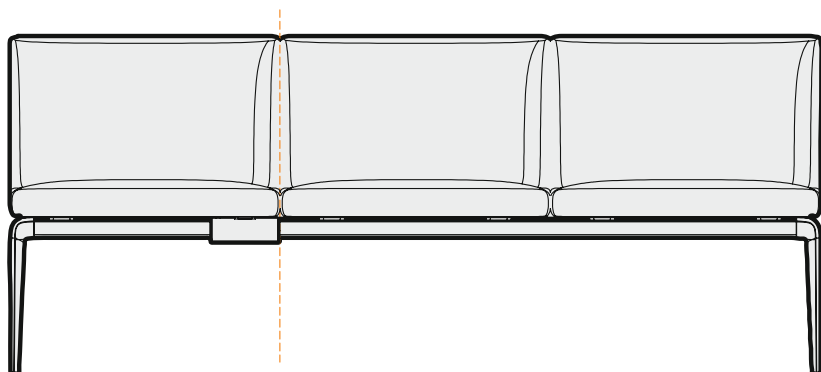
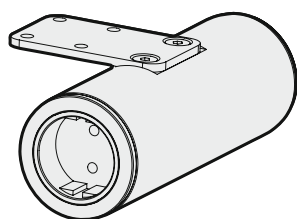


**2**  
Fasten the writing tablet to the upholstery elements using the eight screws provided.

**For each tablet**

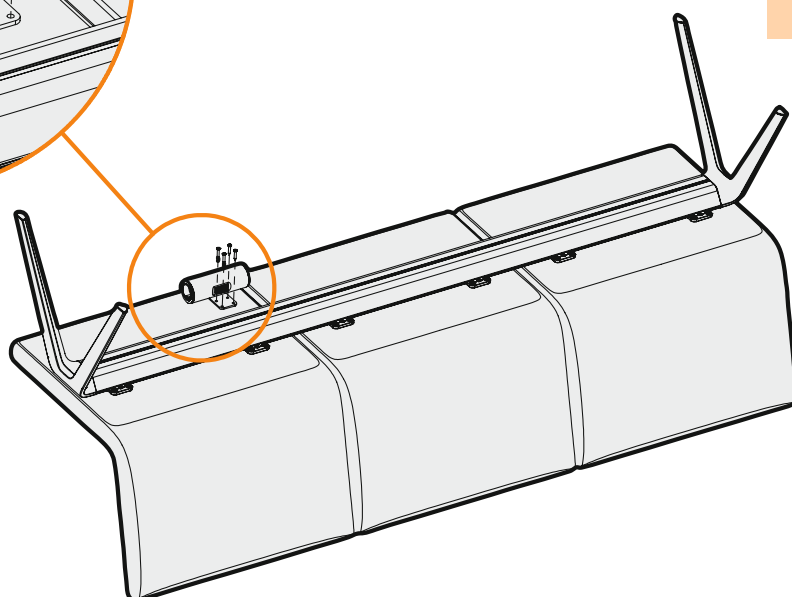
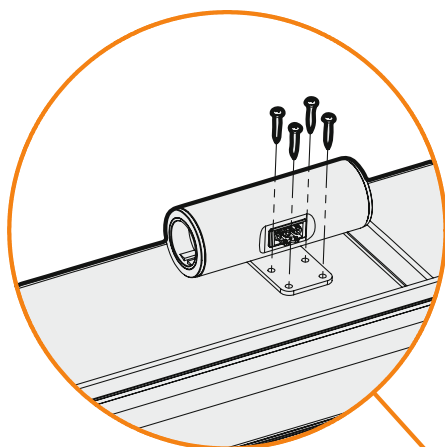
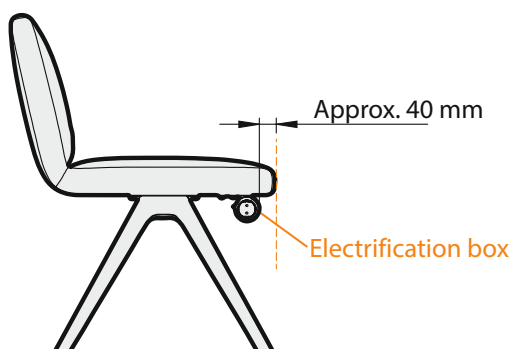
**8 x**  
AW20  
8 Nm

## INSTALLING THE ELECTRIFICATION BOX



**1**  
Position the electrification box approximately 40 mm away from the outer edge of the chosen upholstery element.

Fasten the electrification box in place using the four screws provided and a power screwdriver.



**4 x**  
AW20  
8 Nm



## CARE INSTRUCTIONS

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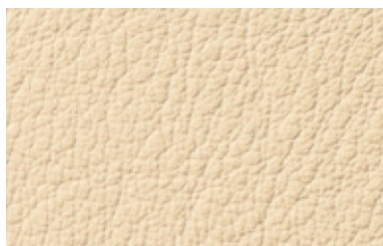
Careful and proper cleaning of the surfaces of your A-Bench is particularly important to keep it in optimum condition for as long as possible. The following cleaning instructions are only intended as a recommendation. Brunner GmbH will not be held liable for damage to the finish caused by improper cleaning.

### Cleaning upholstery elements

Upholstered surfaces need regular care as they constantly come into contact with dust and dirt. In general, soiling should not be allowed to build up too much or be left too long in order to avoid making cleaning more difficult and to extend the life of the product.



**Clean fabric covers** from the Brunner standard range using an upholstery brush or a vacuum cleaner attachment suitable for cleaning upholstered furniture. Depending on the level of soiling, it may be advisable to use a soft, damp cloth and a little detergent. For more information about cleaning fabrics, see the fabric cards for the fabric collection in question. Please note that some dark fabrics can cause staining. The fabric colour of clothing can be transferred onto the upholstery after coming into contact just once. The result is a permanent, non-soluble stain.



Regularly remove dust and light soiling from **leather covers** using a dry or slightly damp cloth. Gently rub dried-in dirt with a weak neutral soap solution and a soft cloth. Afterwards, wipe over to dry and apply a suitable leather care product while observing the manufacturer's instructions for use. Do not use solvents, cleaning petrol, stain removers, spirit, shoe cream or the like.

**Imitation leather** is best cleaned using a clean, slightly damp chamois cloth. Please note: Do not use care products for real leather. Resoiling often occurs due to the use of conventional household detergents and cleaning agents. When using cleaning agents, please observe the cleaning agent manufacturer's instructions for use and always test the suitability of the cleaning agent on a concealed area first to avoid discolouration or abrasion.

# CARE INSTRUCTIONS

---



## **General cleaning of table tops**

As a general rule, we recommend cleaning with a lint-free cloth dampened with pure water without any added cleaning agent or furniture polish. Afterwards, dry off the surface of the table with a clean, soft cloth. Never use silicone-based polishes, strong ammonia, alcohol or plasticiser-based cleaning agents. The same applies to abrasive cleaning agents containing scouring agents.

## **Cleaning table tops with high-pressure laminate or solid core material**

Clean the surface with warm water and then dry it with a paper towel or soft cloth. For heavier soiling, such as adhesives or lacquers, organic solvents such as ethanol, acetone or nail varnish remover will be needed. The cleaning agent should not contain any abrasive ingredients, as they could lead to changes in the gloss level and scratches. We recommend leaving the cleaning agent to work as required depending on how dirty the surface is. Afterwards, wash off with water and dry. Remove any remnants of the cleaning agent to prevent streaks from developing. Please do not use wax-based furniture polish or cleaning agents, as they are inclined to build up in the texture of the HPL finish and result in a sticky, unattractive layer that attracts dirt.

## **Cleaning table tops with Brunner NanoTec (NTB) surface**

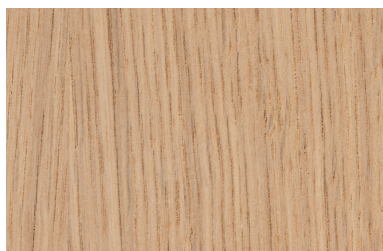
Brunner NTB should be cleaned regularly but does not require any special care. The material is particularly easy to clean with a damp cloth. A microfibre cloth dampened with detergent and water or glass cleaner is particularly well suited to this.

Light spots or streaks are best removed using a commercially available dirt eraser. If removal with the dirt eraser does not work, you may also be able to remove smaller scratches using heat. For this, you will need a standard household iron. The iron can be used to quickly and easily remove small scratches from the surface. Set the iron to medium (120°C -> Max 30" to 180°C -> Max 10") without steam and pass the iron over the area to be repaired several times in a slow, circular motion. Rub over the area with a dirt eraser afterwards.

Do not use: Sponges made from abrasive materials or steel wool, cleaning agents containing abrasive substances, cleaning agents with a high acid content, wax-based cleaning agents, furniture polishes.

## CARE INSTRUCTIONS

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### **Cleaning table tops and frames in oak**

Clean regularly with a soft, lint-free cloth. With normal use, it is enough to remove dirt from the surface once or twice a year with a damp cloth. Use water mixed with a small amount of commercially available mild detergent to dampen the cloth. Then, while the surface is still damp, wipe it with a soft, clean cloth in the same direction as the wood grain. Avoid rubbing hard, as this can cause differences in finish to occur with matte surfaces. After lengthy and heavy use, the lacquered surface can be cleaned with a commercially available furniture polish. Please note when using the table that, if liquids are spilled on the surface, these must be wiped up immediately to avoid marks. Please refer to the applicable manufacturer's instructions for use and, where appropriate, check suitability in an area on your table that is not visible.



### **Cleaning the frame of polished or powder coated die-cast aluminium**

For normal use, it is sufficient to wipe the metal surfaces with a clean, dry dust cloth. Any particularly dirty areas can be cleaned with a standard, greasedissolving all-purpose cleaner. Please only use soft cotton cloths for cleaning purposes and never use plastic sponges, wire wool or steam jet devices, which could permanently damage the surface. Never use abrasive cleaning agents or toilet or sanitary cleaners.. External factors, such as weight and humidity, can cause the gliders to wear out or slip. Coarse dirt and deposits should be removed from them regularly. The usual level of care is required when replacing the gliders.

## NOTES

For details, prices, terms and conditions, refer to the current price list. We reserve the right to technical changes, errors and colour deviations.

## IMPRINT

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