



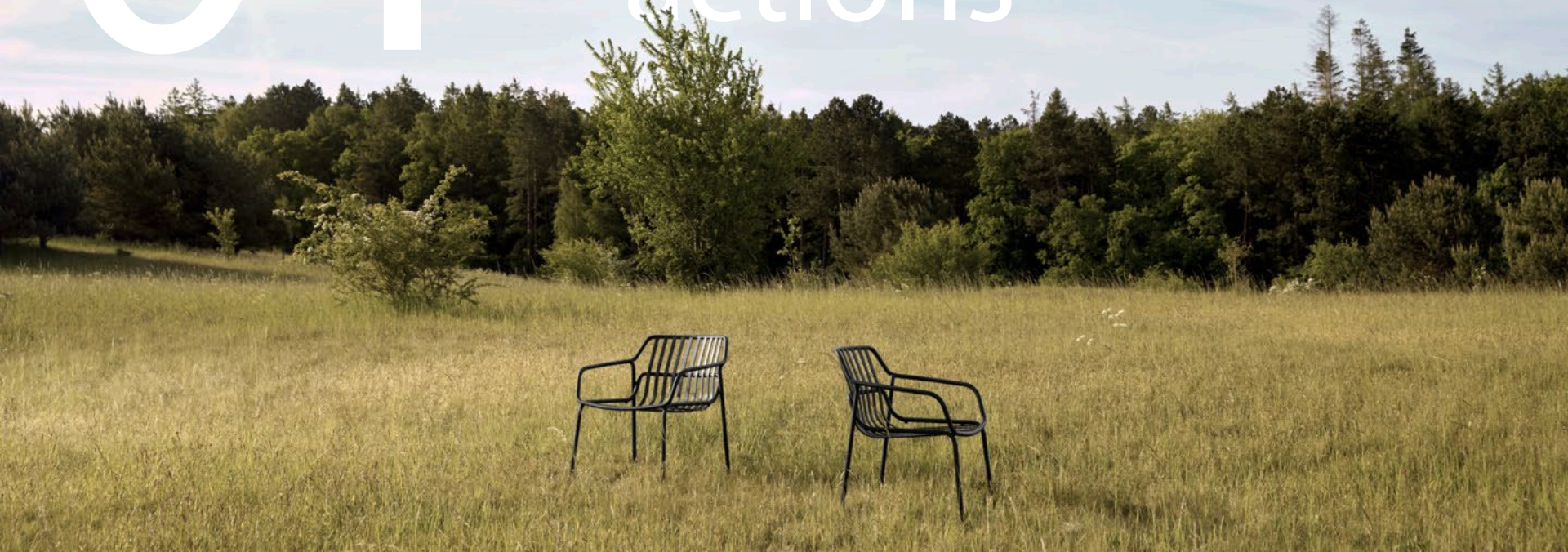
SUSTAINABILITY  
AT BRUNNER.

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01

Sustainable  
actions



# Sustainable actions.

We are committed to having a positive impact on people and nature when designing and manufacturing our products and in all other aspects of our business. We learn from what our modern society needs and promise never to stop adapting and evolving.

## TRANSPARENCY & EXPERTISE

We are working hard to raise awareness of sustainable development. To that end, we publish information relating to our products and share relevant knowledge.

## RESPONSIBLE USE OF RESOURCES

It is sad but true that the human race did not treat the natural resources on this planet with the respect they deserved in the past. And now it falls to us to rectify the situation and use the raw materials we do still have access to responsibly and efficiently.

## STRATEGIC PARTNERSHIPS

It is impossible to run a business sustainably without a network of suppliers, customers and other business partners who are committed to the same goals. When we work together, we can have a much more significant impact.

## EFFICIENT PRODUCTION

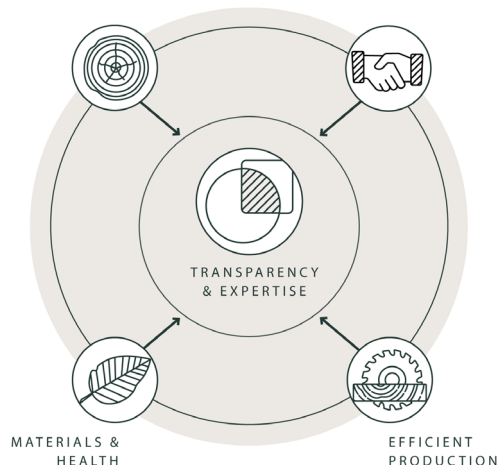
Our production processes give us huge scope to optimise our working conditions, reduce our corporate carbon footprint and improve the quality of our products.

## MATERIALS & HEALTH

We only ever use materials of the highest quality and we always design our products for ease of maintenance, repairs and parts replacements, which extends the life cycle of our products. These materials also come with other properties that have a positive impact on a social and ecological level.

## RESPONSIBLE USE OF RESOURCES

## STRATEGIC PARTNERSHIPS



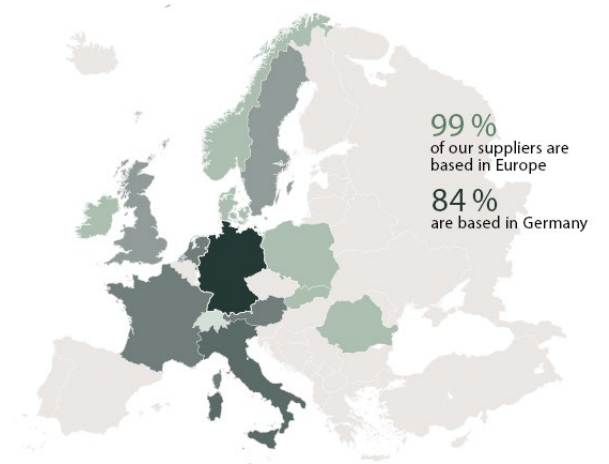
## RESPONSIBLE USE OF RESOURCES

We are well aware that natural resources, and fossil fuels in particular, are limited and becoming increasingly scarce. Even at the early product development stage, we keep our designs clear and simple, avoiding unnecessary elements and minimising the materials used. We consider lots of other criteria when developing new products:

- Maximise the use of natural resources and recycled materials.
- Durability through high-quality construction and high comfort.
- High availability of spare parts & separation of products by type.
- PEFC certification.
- Ongoing research for alternative, more environmentally friendly materials.

## STRATEGIC PARTNERSHIPS

We choose our suppliers wisely. Social aspects are important to us, so we ensure that suppliers respect human rights and treat all their staff fairly. The quality of materials and components is high on our list of priorities alongside how they are produced. We only work with suppliers who respect our supplier code of conduct and understand that we have to assess our suppliers against a long list of criteria regularly to meet our own high quality standards. These checks and controls – along with the certifications we ask to see – are a way of us verifying that our suppliers have exemplary processes in place at their companies, deliver products of exceptional quality and follow sustainable values. And this has an impact on the overall sustainability of our own value chain. It is important to us that our suppliers are always looking for and implementing optimised solutions within their remit.



By aiming to work with local companies wherever possible, we keep the distances being covered as short and environmentally friendly as possible.



## EFFICIENT PRODUCTION

We provide a detailed breakdown of environmental risk factors by calculating our corporate carbon footprint every year in line with the Greenhouse Gas (GHG) Protocol and with close reference to the ISO 14064 and PAS 2060 standards. We identify the main sources of our emissions – direct (Scope 1) and indirect (Scopes 2 and 3) – and define specific countermeasures. Working together with different departments, we will assign clear and consistent responsibilities and map out workflows, all of which will help us reduce our CO<sub>2</sub> emissions even further in the future. This will allow us to reduce our carbon footprint for our production facilities and our products.

Within our production processes, we prioritise the health of people responsible for making our furniture. Ergonomic and safe workplaces, the guarantee of air free of harmful substances and the avoidance of monotony are key aspects in our production facility.

For us, making things by hand is a core skill. It is an essential part of our production process. We are proud of this fact and are holding on to it. In a world of mass production by machines, it is rare for things to be made by hand. The benefits of making products by hand are clear... We know our products inside out. We know exactly what they can do and how to repair them to ensure they last and last. We produce items of furniture that tell a story, express the designer's creativity, reflect the care taken over the choice of materials, and show off the skill of people that made them. This makes them special and valuable as a reflection of our high quality standards across the board.

## MATERIALS & HEALTH

The high-quality raw materials we use in our production processes are at the heart of our furniture products. From the specification to the finished furniture product, environmental and health aspects are important to us every step of the way. It is thanks to our care and attention that our customers can rely on carefree comfort with every piece of our furniture. We also pay attention to certifications of the materials, such as the Blue Angel, Greenguard Gold and STANDARD 100 by OEKO-TEX® and have our furniture and individual components regularly tested for compliance with strict limits for harmful substances of concern by the "TÜV tested for harmful substances and emissions" certification.

## TRANSPARENCY & EXPERTISE

We have produced Product environmental information for around 85% of the products in our portfolio to make the environmental impact of individual product ranges and models clearer. And that percentage is on the rise. These self- declarations provide information about Brunner's environmental efforts in general, list the materials used and the recyclability of the product. Since 2023, we have also been carrying out life cycle analyses at product level. Further aspects are assessed here, such as the greenhouse gas potential and toxicity to humans. This makes it easier to compare products and make the best buying decisions for our planet.

As part of our in-house training and education programme, the Brunner Academy, the module "sustainability" is an integral part of the basic training programme. It covers topics such as circular economy, materials, supply chain and recommended products.



02

# Forward-looking Design





# Sustainability in product development.

## Longevity

Our products are designed to last. In addition to high quality construction and lasting comfort, large product families offer the opportunity to use the products in a variety of ways and adapt them to individual needs. We have specific replacements for all our wearing parts and make sure that repairs are simple enough that our products can keep going and going.

## Regenerative raw materials and material cycles

We are committed to maximising the use of renewable resources and recycled materials in our products. We continuously identify critical materials and question factors like supply shortages and the impact on human health. We never stop looking for potential alternatives and test the options we find to assess their suitability.



## Recyclability

When the life cycle reaches its end, all or almost all the components can be separated, sorted and recycled by the customer. We make the whole process easier for them by labelling all our plastic and metal parts.

## Health

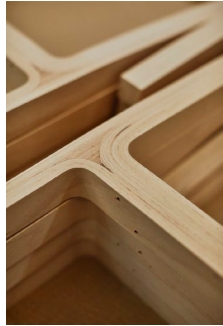
Our furniture is designed with the health and well-being of our customers in mind. We therefore make sure that our products support healthy air quality, are regularly tested for harmful substances and emissions and can be used safe and risk-free.

## Clear design

A clear design in product development enables us to minimise material consumption by using a reduced design language and avoiding unnecessary elements.

# CRONA LIGHT

## A plastic shell with impact.



Regenerative resources



Resource-saving

Recycled plastic



Reduced emissions

Versatile in use

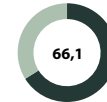


6315, made of recycled polypropylene

Recyclability [%]



Recycled content [%]



Carbon footprint [kg CO<sub>2</sub>e]



Material procurement	14,3	60 %
Material processing	0,78	3 %
Manufacturing	3,67	15 %
Packaging	5,34	22 %

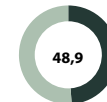


6317, made of recycled polypropylene

Recyclability [%]



Recycled content [%]



Carbon footprint [kg CO<sub>2</sub>e]



Material procurement	7,81	46 %
Material processing	0,70	4 %
Manufacturing	3,43	20 %
Packaging	5,21	30 %

N A T E

# A wooden chair for today.



Frame not glued

Large product family



Timeless

Particularly low material thickness



Recycled plastic

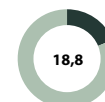


7602

Recyclability [%]



Recycled content [%]



Carbon footprint [kg CO<sub>2</sub>e]



Material procurement	3,87	47 %
Material processing	0,25	3 %
Manufacturing	2,08	26 %
Packaging	1,99	24 %

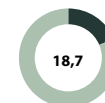


7602, with armrests

Recyclability [%]



Recycled content [%]



Carbon footprint [kg CO<sub>2</sub>e]



Material procurement	4,28	47 %
Material processing	0,32	4 %
Manufacturing	2,47	27 %
Packaging	1,99	22 %

RAY WORK

# Flawless Flexibility.

Intuitive body adjustment



Slim design

All materials separable by type



Ergonomic shape

Lightweight

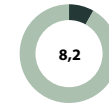


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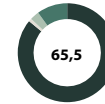
Recyclability [%]



Recycled content [%]



Carbon footprint [kg CO<sub>2</sub>e]



Material procurement	56,3	86 %
Material processing	0,66	1 %
Manufacturing	1,97	3 %
Packaging	6,55	10 %

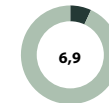


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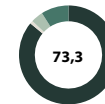
Recyclability [%]



Recycled content [%]



Carbon footprint [kg CO<sub>2</sub>e]



Material procurement	63,0	86 %
Material processing	0,73	1 %
Manufacturing	2,93	4 %
Packaging	6,61	9 %

03

# Certifications



# Certifications

## COMPANY-RELATED CERTIFICATIONS



**ISO 14001** certifies that our company has a professional environmental management system through which sustainability and environmental aspects are systematically and proactively incorporated into business decisions. From development to implementation and maintenance, the environmental management system influences all areas and processes and acts sustainably in the interests of people, animals and nature in order to minimise negative effects.

You can view our ISO 14001 certification [here](#).

We are certified to **ISO 9001**, which defines the minimum requirements for a quality management system and confirms that the optimisation of work processes and thus the continuous improvement and further training of our company management are central points in our company.

You can view our ISO 9001 certification [here](#).

## PRODUCT-RELATED CERTIFICATIONS



With the PEFC certificate, we assure our customers that the wood and wood-based materials used for our products come from sustainably managed forests. The certification discloses our product chain along the entire manufacturing process of the PEFC-certified wood so that our customers have the opportunity to trace the process in its entirety.

You can download our current PEFC certificate [here](#).



A product certified with the GS seal is a product that fulfils the quality and safety standards of the German Product Safety Act (ProdSG). TÜV Rheinland officially tests and seals the quality of our products as a neutral testing institution by examining the effects on the health and safety of the consumer and taking into account a large number of product-specific German and European directives and standards.

You can view all our current GS certificates [here](#) under the relevant contract furniture.



To ensure a healthy indoor environment and carefree contact with materials, Brunner continuously tests pollutants and emissions. The "TÜV tested for harmful substances and emissions" certification was deliberately chosen because of its comprehensive significance. All relevant materials were subjected to an emissions material test. The materials to be tested were selected in such a way that they cover other models in our portfolio and can be used as representatives for all models.

The list of certified models is constantly being updated. A current version of the certificates can be accessed via the QR codes.

# MATERIAL-RELATED CERTIFICATIONS



## **Blue Angel**

The German Blue Angel ecolabel identifies environmentally friendly products that also place high demands on health protection. This includes ecological and social aspects in particular.

Both our leather collections and the HPL table surface are certified with the Blue Angel.

## **OEKO-TEX**

The OEKO-TEX® certificate is characterised by independent testing for harmful substances in accordance with the OEKO-TEX® Standard 100 and stands for products that are characterised by textiles that are harmless to health and tested safety.

Some of the fabrics in our standard range have been awarded the OEKO-TEX® certificate.

## **EU Ecolabel**

The EU Ecolabel is a globally recognised certificate of the European Union. The materials certified with the EU Ecolabel have only a minor impact on the environment throughout their entire life cycle.

Approximately half of all fabrics in our standard range are certified with the EU Ecolabel.

## **Greenguard Gold**

Products certified to Greenguard standards must fulfil strict requirements for emissions, toxicity and chemicals. Appropriately tested materials can be used in particularly sensitive environments such as healthcare facilities.

Most of the textiles supplied by Kvadrat in our standard range, as well as the Nano Tec table surface, have been awarded the Greenguard Gold certificate.

Further information on our commitment to sustainability can be found at

[www.brunner-group.com/en-DE/products/competences/sustainability](https://www.brunner-group.com/en-DE/products/competences/sustainability)

Brunner lives for furniture that  
makes new things possible.



brunner ::